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   dried over anhydrous MgSO4, and concentrated in vacuo to give
   tert-buty1 {4-[2-(2-(acetylamino)-5-{[(4-
   nitrobenzyl) amino] carbonyl}-1,3-thiazol-4-
   vl)ethyl|phenyl|carbamate (123.7 mg) as a pale yellow solid.
5 mp. 204-205°C
   <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 1.46(9H, s), 2.16(3H, s), 2.77-
   2.91(2H, m), 3.12-3.27(2H, m), 4.49(2H, d, J=5.5Hz), 7.01(2H,
   d, J=8.5Hz), 7.32(2H, d, J=8.5Hz), 7.52(2H, d, J=8.5Hz),
   8.21(2H, d, J=8.5Hz), 8.68(1H, t, J=5.5Hz), 9.21(1H, s),
10 12.40(1H, s).
  MS: 540 (M+H) +
   Step 2
         tert-Butyl {4-[2-(2-(acetylamino)-5-{[(4-
   nitrobenzyl)aminolcarbonyl}-1,3-thiazol-4-
15 v1)ethv1|phenv1|carbamate (135 mg) and TFA (2 ml) were
   combined at 0°C. The reaction mixture was stirred at room
   temperature for an hour, and concentrated in vacuo. The
   residue was dissolved in MeOH and CHCl3, and made basic (pH=8)
   by 1N-NaOH. The mixture was concentrated in vacuo. The
20 residual solid was washed with water to give 2-(acetylamino)-
   4-[2-(4-aminophenyl)ethyl]-N-(4-nitrobenzyl)-1,3-thiazole-5-
   carboxamide (92.5 mg) as a pale yellow solid.
   mp. 120-121°C
   <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 2.16(3H, s), 2.65-2.81(2H, m), 3.04-
25 3.21(2H, m), 4.49(2H, d, J=5.5Hz), 5.65(2H, brs), 6.54(2H, d,
   J=8.0Hz), 6.86(2H, d, J=8.0Hz), 7.54(2H, d, J=8.5Hz), 8.21(2H,
   d, J=8.5Hz), 8.67(1H, t, J=5.5Hz), 12.39(1H, s).
   MS: 440 (M+H) +
   Step 3
30
         2-(Acetylamino)-4-[2-(4-aminophenyl)ethyl]-N-(4-
   nitrobenzyl)-1.3-thiazole-5-carboxamide (83 mg), N,N'-
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bis(tert-butoxycarbonyl)-1H-pyrazole-1-carboxamidine (58.6 mg) and THF (1 ml) were combined under N2 atmosphere. The reaction

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mixture was stirred at r.t. for 2 hours, and concentrated in vacuo. The residual solid was washed with AcOEt to give ditert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[(4nitrobenzyl) amino] carbonyl}-1,3-thiazol-4-

5 yl)ethyl]phenyl}amino)methylidene]biscarbamate (95.4 mg) as an off-white solid.

mp. 251-253°C

¹H-NMR (DMSO-d₆), δ (ppm): 1.38(9H, s), 1.51(9H, s), 2.16(3H, s), 2.81-2.98(2H, m), 3.16-3.29(2H, m), 4.49(2H, d, J=5.5Hz),

10 7.12(2H, d, J=8.0Hz), 7.40(2H, d, J=8.0Hz), 7.53(2H, d, J=8.5Hz), 8.20(2H, d, J=8.5Hz), 8.67(1H, t, J=5.5Hz), 9.93(1H, s), 11.44(1H, s), 12.42(1H, s). MS: 682 (M+H)+

Step 4

1.5

nitrobenzyl)amino]carbonyl}-1,3-thiazol-4yl)ethyl]phenyl}amino)methylidene]biscarbamate (70 mg) and 4N HCl in 1,4-dioxane solution (1.5 ml) were combined under N2 atmosphere. The reaction mixture was stirred at r.t. for 14 20 hours. The solvent was removed in vacuo. The residue was washed with AcOEt to give 2-(acetylamino)-4-[2-(4-

Di-tert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[(4-

{ [amino (imino) methyl] amino } phenyl) ethyl] -N-(4-nitrobenzyl) -1,3-thiazole-5-carboxamide hydrochloride (63.7 mg) as a pale green solid.

25 mp. 138-140°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.17(3H, s), 2.81-3.00(2H, m), 3.17-3.30(2H, m), 4.48(2H, d, J=5.5Hz), 7.12(2H, d, J=8.0Hz), 7.25(2H, d, J=8.0Hz), 7.40(3H, s), 7.55(2H, d, J=8.0Hz), 8.21(2H, d, J=8.0Hz), 8.80(1H, t, J=5.5Hz), 9.81(1H, s),

30 12.42(1H, s).

MS: 482(M+H) free

Production Example 32: Synthesis of 2-(acetylamino)-4-[2-(4-{ [amino(imino)methyl]amino}phenyl)ethyl]-N-[4-

(methylsulfonyl)benzyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

A mixture of 2-(acetylamino)-4-(2-{4-[(tert5 butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole-5-carboxylic
acid (120 mg), [4-(methylthio)benzyl]amine (45.4 mg), 1hydroxybenzotriazole (44 mg) and 1-ethyl-3-(3dimethylaminopropyl)carbodiimide hydrochloride (59.6 mg) in
DMF (2 ml) was stirred at r.t. for 17 hours. The reaction

10 mixture was poured into saturated NaHCO3, and extracted with
CHCl3. The organic layer was washed with water and brine,
dried over anhydrous MgSO4, and concentrated in vacuo. The
residue was purified by preparative silica gel chromatography
with CHCl3 / AcOEt (1:1) as an eluent to give tert-butyl (4-(215 [2-(acetylamino)-5-({[4-(methylthio)benzyl]amino}carbonyl)1,3-thiazol-4-yl]ethyl}phenyl)carbamate (163.5 mg) as an offwhite solid.
mp. 182-183°C

 $^{1}\text{H-NMR} \ (\text{DMSO-d}_{6}), \ \delta \ (\text{ppm}): \ 1.46 (9\text{H}, \ \text{s}), \ 2.15 (3\text{H}, \ \text{s}), \ 2.45 (3\text{H}, \ \text{s}), \\ 2.77-2.91 (2\text{H}, \ \text{m}), \ 3.09-3.24 (2\text{H}, \ \text{m}), \ 4.32 (2\text{H}, \ \text{d}, \ \text{J=5.5Hz}), \\ 7.02 (2\text{H}, \ \text{d}, \ \text{J=8.5Hz}), \ 7.22 (4\text{H}, \ \text{s}), \ 7.33 (2\text{H}, \ \text{d}, \ \text{J=8.5Hz}), \\ 8.54 (1\text{H}, \ \text{t}, \ \text{J=5.5Hz}), \ 9.22 (1\text{H}, \ \text{s}), \ 12.36 (1\text{H}, \ \text{s}). \\ \text{MS:} \ 541 (\text{M+H})^{+}$

Step 2

Potassium peroxymonosulfate (264 mg) was suspended in water (1 ml) and THF (1 ml), and then tert-butyl (4-{2-[2-(acetylamino)-5-({[4-(methylthio)benzyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)carbamate (155 mg) in THF (2 ml) was added dropwise to the suspension at 0°C. The reaction mixture was stirred at r.t. for an hour, and then water was added to the suspension. The solution was extracted with AcOEt (twice). The combined organic layer was washed with brine, dried over anhydrous MgSO4, and concentrated in vacuo to give tert-butyl

(4-{2-[2-(acetylamino)-5-([[4-(methylsulfonyl)benzyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl)phenyl)carbamate (140.6 mg) as an off-white solid. mp. 192.5-193°C

5 ¹H-NMR (DMSO-d₆), & (ppm): 1.46(9H, s), 2.16(3H, s), 2.73-2.90(2H, m), 3.11-3.27(2H, m), 3.18(3H, s), 4.47(2H, d, J=5.5Hz), 7.03(2H, d, J=8.5Hz), 7.33(2H, d, J=8.5Hz), 7.53(2H, d, J=8.5Hz), 7.89(2H, d, J=8.5Hz), 8.68(1H, t, J=5.5Hz), 9.22(1H, s), 12.39(1H, s).

10 MS: 573 (M+H)+

Step 3

2-(Acetylamino)-4-[2-(4-aminophenyl)ethyl]-N-[4(methylsulfonyl)benzyl]-1,3-thiazole-5-carboxamide was
prepared in a similar manner according to Step 2 of Production

15 Example 31.

mp. 78-80°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.65-2.80(2H, m), 3.04-3.22(2H, m), 3.19(3H, s), 4.46(2H, d, J=5.5Hz), 4.82(2H, s), 6.46(2H, d, J=8.0Hz), 6.81(2H, d, J=8.0Hz), 7.53(2H, d,

20 J=8.0Hz), 7.89(2H, d, J=8.0Hz), 8.63(1H, t, J=5.5Hz),
12.39(1H, s).

MS: 473 (M+H) +

Step 4

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-2]} (methylsulfonyl)benzyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl)phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31.

¹H-NMR (DMSO-d₆), δ (ppm): 1.39 (9H, s), 1.51 (9H, s), 2.16 (3H, s), 2.81-2.98 (2H, m), 3.18 (3H, s), 3.18-3.29 (2H, m), 4.46 (2H, d, J=5.5Hz), 7.14 (2H, d, J=8.5Hz), 7.41 (2H, d, J=8.5Hz), 7.54 (2H, d, J=8.5Hz), 7.88 (2H, d, J=8.5Hz), 8.67 (1H, t, J=5.5Hz), 9.94 (1H, s), 11.44 (1H, s), 12.41 (1H, s).

MS: 715 (M+H)⁺

Step 5

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

mp. 94-96°C

- 5 1H-NMR (DMSO-d₆), & (ppm): 2.17(3H, s), 2.85-2.99(2H, m), 3.19(3H, s), 3.19-3.30(2H, m), 4.46(2H, d, J=5.5Hz), 7.13(2H, d, J=8.5Hz), 7.25(2H, d, J=8.5Hz), 7.40(3H, s), 7.54(2H, d, J=8.5Hz), 7.89(2H, d, J=8.5Hz), 8.78(1H, t, J=5.5Hz), 9.80(1H, s), 12.41(1H, s).
- 10 MS: 515(M+H) * free

<u>Production Example 33</u>: Synthesis of 2-(acetylamino)-4-[2-(4-([amino(imino)methyl]amino)phenyl)ethyl]-N-[4-(trifluoromethyl)benzyl]-1,3-thiazole-5-carboxamide hydrochloride

15 Step 1

tert-Butyl (4-{2-[2-(acetylamino)-5-({[4-(trifluoromethyl)benzyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl)phenyl)carbamate was prepared from 2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole
20 5-carboxylic acid in a similar manner according to Step 1 of

 $^{1}H-NMR \; (DMSO-d_{6}) \; , \; \delta \; (ppm): \; 1.46(9H, s), \; 2.16(3H, s), \; 2.73-2.92(2H, m), \; 3.12-3.25(2H, m), \; 4.45(2H, d, J=5.5Hz), \; 7.01(2H, d, J=6.5Hz), \; 7.33(2H, d, J=6.5Hz), \; 7.47(2H, d, J=8.5Hz), \; 7.47(2H,$

25 7.69(2H, d, J=8.5Hz), 8.64(1H, t, J=5.5Hz), 9.22(1H, s),
12.39(1H, s).

MS: 563 (M+H)+

Production Example 32.

Step 2

2-(Acetylamino)-4-[2-(4-aminophenyl)ethyl]-N-[4
30 (trifluoromethyl)benzyl]-1,3-thiazole-5-carboxamide was

prepared in a similar manner according to Step 2 of Production

Example 31.

mp. 199-201°C

 $^{1}H-NMR \ (DMSO-d_{6}), \ \delta \ (ppm): \ 2.10 (3H, s), \ 2.63-2.78 (2H, m), \ 3.02-3.18 (2H, m), \ 4.44 (2H, d, J=5.5Hz), \ 4.81 (2H, s), \ 6.46 (2H, d, J=8.0Hz), \ 6.81 (2H, d, J=8.0Hz), \ 7.49 (2H, d, J=8.0Hz), \ 7.69 (2H, d, J=8.0Hz), \ 8.44 (1H, t, J=5.5Hz), \ 12.39 (1H, s).$

5 MS: 463 (M+H)+

Step 3

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-(trifluoromethyl)benzyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl)phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31.

mp. 188-190°C

1H-NNR (DMSO-d₆), 8 (ppm): 1.39(9H, s), 1.51(9H, s), 2.16(3H, s), 2.83-2.97(2H, m), 3.17-3.29(2H, m), 4.44(2H, d, J=5.5Hz), 7.12(2H, d, J=8.5Hz), 7.40(2H, d, J=8.5Hz), 7.48(2H, d, J=8.0Hz), 7.69(2H, d, J=8.0Hz), 8.63(1H, t, J=5.5Hz), 9.94(1H, J=5.5Hz), 7.69(2H, d, J=8.0Hz), 8.63(1H, t, J=5.5Hz), 9.94(1H, J=5.5Hz)

s), 11.44(1H, s), 12.40(1H, s).

MS: 705 (M+H)+

Step 4

The title compound was prepared in a similar manner 20 according to Step 4 of Production Example 31.

mp. 156-158°C

 1 H-NMR (DMSO-d₆), δ (ppm): 2.17(3H, s), 2.82-2.99(2H, m), 3.18-3.31(2H, m), 4.44(2H, d, J=5.5Hz), 7.12(2H, d, J=8.0Hz), 7.25(2H, d, J=8.0Hz), 7.40(3H, s), 7.51(2H, d, J=8.0Hz),

25 7.71(2H, d, J=8.0Hz), 8.76(1H, t, J=5.5Hz), 9.81(1H, s), 12.41(1H, s).

MS: 505(M+H)+ free

Production Example 34: Synthesis of 2-(acetylamino)-4-[2-(4{[amino(imino)methyl]amino)phenyl)ethyl]-N-(3-pyridinyl)-1,330 thiazole-5-carboxamide dihydrochloride

Step 1

2-(Acetylamino)-4-[2-(4-aminophenyl)ethyl]-1,3-thiazole-5-carboxylic acid was prepared from 2-(acetylamino)-4-(2-{4-

[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole-5-carboxylic acid in a similar manner according to Step 2 of Production Example 31.

mp. 211.5-212°C

MS: 306(M+H)+

Step 2

10

- $2\text{-}(\text{Acetylamino})\text{-}4\text{-}[2\text{-}(4\text{-aminophenyl})\text{ ethyl}]\text{-}1,3\text{-thiazole-}5\text{-}carboxylic}$ acid (106 mg) was suspended in THF (2 ml) under N_2 atmosphere. Bis(trimethylsilyl)acetamide (0.253 ml) was added to the suspension at r.t., and the mixture was stirred at r.t. for 15 minutes. Then, N,N'-bis(tert-butoxycarbonyl)-1H-
- pyrazole-1-carboxamidine (119 mg) was added to the solution at r.t. The reaction mixture was stirred at r.t. for 20 hours, and concentrated in vacuo. The residue was dissolved in CHCl3... The organic solution was washed with 1N-HCl, water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The
- residual solid was washed with ethyl ether to give 2(acetylamino)-4-{2-[4-({(Z)-[(tert-butoxycarbonyl)amino](tert-butoxycarbonyl)iminomethyl}amino)phenyl]ethyl}-1,3-thiazole-5carboxylic acid (115.8 mg) as a pale brown solid.

mp. 221.5-223°C

MS: 548 (M+H) +

30 Step 3

Di-tert-butyl ((Z)-{[4-(2-(2-(acetylamino)-5-[(3-pyridinylamino)carbonyl]-1,3-thiazol-4-yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared in

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a similar manner according to Step 1 of Production Example 32. ¹H-NMR (DMSQ-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.19(3H, s), 2.87-3.00(2H, m), 3.19-3.32(2H, m), 7.16(2H, d, J=8.5Hz), 7.35(1H, dd, J=8.5, 4.5Hz), 7.41(2H, d, J=8.5Hz), 8.07(1H, m), ⁵ 8.28(1H, dd, J=4.5, 1.5Hz), 8.81(1H, d, J=1.5Hz), 9.93(1H, s), 10.11(1H, s), 11.43(1H, s), 12.51(1H, s).

MS: 624 (M+H) +

Step 4

The title compound was prepared in a similar manner 10 according to Step 4 of Production Example 31.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.21(3H, s), 2.84-3.07(2H, m), 3.19-3.39(2H, m), 7.13(2H, d, J=7.5Hz), 7.28(2H, d, J=7.5Hz), 7.45(3H, brs), 7.37-8.81(4H, m), 9.93(1H, s), 10.75(1H, s), 12.61(1H, s).

15 MS: 424 (M+H) + free

Production Example 35: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-N-(4-phenoxybenzyl)-1,3-thiazole-5-carboxamide hydrochloride

Step 1

20

Di-tert-butyl [(2)-({4-[2-(2-(acetylamino)-5-{[(4phenoxybenzyl) amino]carbonvl}-1,3-thiazol-4yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 25 32.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.38(9H, s), 1.51(9H, s), 2.15(3H, s), 2.81-2.97(2H, m), 3.13-3.28(2H, m), 4.35(2H, d, J=5.5Hz), 6.97(4H, d, J=8.5Hz), 7.11(1H, t, J=8.5Hz), 7.13(2H, d, J=8.5Hz), 7.29-7.41(6H, m), 8.54(1H, t, J=5.5Hz), 9.93(1H, s), 30 11.44(1H, brs), 12.37(1H, brs).

MS: 729 (M+H) +

Step 2

The title compound was prepared in a similar manner

according to Step 4 of Production Example 31.

¹H-NMR (DMSO-d_s), δ (ppm): 2.17(3H, s), 2.81-3.00(2H, m), 3.13-3.0(2H, m), 4.35(2H, d, J=5.5Hz), 6.98(4H, d, J=8.5Hz),

7.12(2H, d, J=8.5Hz), 7.13(1H, t, J=8.5Hz), 7.25(2H, d,

5 J=8.5Hz), 7.32(2H, d, J=8.5Hz), 7.40(2H, t, J=8.5Hz), 7.46(3H, brs), 8.67(1H, t, J=5.5Hz), 9.92(1H, s), 12.39(1H, brs).

MS: 529(M+H) + free

<u>Production Example 36</u>: Synthesis of ethyl 4-({2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazol-

10 5-yl}carbonyl)-1-piperazinecarboxylate

Step 1

Ethyl $4-[(2-(acetylamino)-4-\{2-[4-(\{(Z)-[(tert-butoxycarbonyl)amino][(tert-butoxycarbonyl)aminoxycarbonyl)aminoxycarbonyl][(tert-butoxycarbonyl)aminoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl][(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl)aminoxycarbonyl[(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarbonyl][(tert-butoxycarb$

butoxycarbonyl)imino]methyl}amino)phenyl]ethyl}-1,3-thiazol-5-

15 yl)carbonyl]-1-piperazinecarboxylate was prepared from the
compound obtained in Step 2 of Production Example 34 in a
similar manner according to Step 1 of Production Example 32.
'H-NNR (DMSO-d₆), δ (ppm): 1.17(3H, t, J=7.0Hz), 1.39(9H, brs),

1.50(9H, brs), 2.15(3H, s), 2.90(4H, m), 3.38(8H, brs), 20 4.03(2H, q, J=7.0Hz), 7.12(2H, d, J=8.5Hz), 7.41(2H, d,

 $\mathtt{J=8.5Hz})$, 9.94(1H, s), 11.46(1H, brs), 12.40(1H, brs). MS: 688(M+H) †

Step 2

The title compound was prepared in a similar manner 25 according to Step 2 of the following Production Example 48. mp. 180-182.5°C

 1 H-NMR (DMSO-d₆), δ (ppm): 1.18(3H, t, J=7.0Hz), 2.07(3H, s), 2.77(4H, s), 3.43(8H, brs), 4.05(2H, q, J=7.0Hz), 6.89(2H, d, J=7.5Hz), 7.02(2H, d, J=7.5Hz).

30 MS: 488 (M+H) +

<u>Production Example 37</u>: Synthesis of N-{5-[(4-acetyl-1-piperazinyl)carbonyl]-4-[2-(4-

{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-2-

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yl}acetamide

Step 1

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[(4-acetyl-1-piperazinyl)carbonyl]-1,3-thiazol-4-

5 yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

1H-NMR (DMSO-d₆), δ (ppm): 1.39(9H, brs), 1.50(9H, brs),
 1.98(3H, s), 2.15(3H, s), 2.90(4H, m), 3.40(8H, brs), 7.13(2H, d, J=8.5Hz), 7.41(2H, d, J=8.5Hz), 9.93(1H, s), 11.43(1H, brs), 12.40(1H, brs).

MS: 658 (M+H)+

Step 2

The title compound was prepared in a similar manner according to Step 2 of the following Production Example 48. mp. 206-207.5°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.01(3H, s), 2.05(3H, s), 2.73(4H, s), 3.42(8H, brs), 6.77-7.08(4H, m).

20 MS: 458 (M+H) +

Production Example 38: Synthesis of N-(4-[2-(4{[amino(imino)methyl]amino}phenyl)ethyl]-5-([4(methylsulfonyl)-1-piperazinyl]carbonyl)-1,3-thiazol-2yl)acetamide hydrochloride

25 Step 1

Di-tert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[4-(methylsulfonyl)-1-piperazinyl]carbonyl}-1,3-thiazol-4-yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 31.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, s), 2.89(3H, s), 2.82-2.96(4H, m), 3.01-3.13(4H, m), 3.44-

3.59(4H, m), 7.14(2H, d, J=8.5Hz), 7.42(2H, d, J=8.5Hz), 9.94(1H, s), 11.44(1H, brs), 12.40(1H, brs).

MS: 694(M+H)⁺

Step 2

5 The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

mp. 118-119°C

12.41(1H, s).

¹H-NMR (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.90(3H, s), 2.83-2.98(4H, m), 3.06-3.18(4H, m), 3.50-3.61(4H, m), 7.12(2H, d, ¹⁰ J=8.5Hz), 7.21(2H, d, J=8.5Hz), 7.43(3H, s), 9.90(1H, s),

MS: 494 (M+H) + free

<u>Production Example 39:</u> Synthesis of N-[4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-5-(4-

15 thiomorpholinylcarbonyl)-1,3-thiazol-2-yl]acetamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-(4-thiomorpholinylcarbonyl)-1,3-thiazol-4-

20 yl]ethyl)phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

 1 H-NMR (DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, 25 s), 2.45-2.61(4H, m), 2.79-2.99(4H, m), 3.55-3.70(4H, m), 7.13(2H, d, J=8.5Hz), 7.41(2H, d, J=8.5Hz), 9.92(1H, s), 11.44(1H, brs), 12.38(1H, brs).

Step 2

The title compound was prepared in a similar manner 30 according to Step 4 of Production Example 31.

mp. 134-135.5°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.47-2.62(4H, m), 2.80-3.00(4H, m), 3.59-3.73(4H, m), 7.12(2H, d, J=8.5Hz), 7.20(2H,

d, J=8.5Hz), 7.39(3H, s), 9.80(1H, s), 12.38(1H, s).

MS: 433(M+H)+ free

<u>Production Example 40</u>: Synthesis of N-{4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-5-[(1,1-dioxido-4-

5 thiomorpholinyl)carbonyl]-1,3-thiazol-2-yl}acetamide hydrochloride

Step 1

Di-tert-butyl ((Z)-{[4-(2-(2-(acetylamino)-5-[(1,1-dioxido-4-thiomorpholinyl)carbonyl]-1,3-thiazol-4-

10 yl)ethyl)phenyl]amino)methylidene)biscarbamate was prepared from the compound obtained in Step 1 of Production Example 39 in a similar manner according to Step 2 of Production Example 32.

mp. 270-271.5°C

15 1H-NNR (DMSO-d₆), & (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, s), 2.85-2.96(4H, m), 3.09-3.21(4H, m), 3.69-3.83(4H, m), 7.13(2H, d, J=8.5Hz), 7.40(2H, d, J=8.5Hz), 9.93(1H, s), 11.47(1H, brs), 12.42(1H, brs).

MS: 665 (M+H)+

20 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

mp. 185-186°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.92(4H, s), 3.11-²⁵ 3.28(4H, m), 3.76-3.91(4H, m), 7.12(2H, d, J=8.5Hz), 7.22(2H,

d, J=8.5Hz), 7.40(3H, s), 9.84(1H, s), 12.40(1H, s).

MS: 465(M+H) + free

Production Example 41: Synthesis of ethyl 1-((2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazol-

30 5-yl}carbonyl)-4-piperidinecarboxylate hydrochloride

Step 1

 $\label{eq:condition} \begin{tabular}{ll} $E thyl $1-\{[2-(acetylamino)-4-\{2-[4-(\{(Z)-[(text-butoxycarbonyl)amino][(text-butoxycarbonyl)aminoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)aminoxycarbonyl][(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl)[(text-butoxycarbonyl)aminoxycarbonyl][(text-butoxycarbonyl)aminoxycarbony$

butoxycarbonyl)imino]methyl)amino)phenyl]ethyl}-1,3-thiazol-5-yl]carbonyl}-4-piperidinecarboxylate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

- 5 ¹H-NMR (DMSO-d₆), 8 (ppm): 1.17(3H, t, J=7.0Hz), 1.32-1.56(2H, m), 1.39(9H, s), 1.50(9H, s), 1.73-1.89(2H, m), 2.15(3H, s), 2.44-2.64(1H, m), 2.80-3.01(6H, m), 3.74-3.93(2H, m), 4.06(2H, q, J=7.0Hz), 7.11(2H, d, J=8.5Hz), 7.41(2H, d, J=8.5Hz), 9.93(1H, s), 11.45(1H, brs), 12.36(1H, brs).
- 10 MS: 687 (M+H) +

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.18(3H, t, J=7.0Hz), 1.29-1.54(2H,

- 15 m), 1.73-1.93(2H, m), 2.15(3H, s), 2.44-2.71(1H, m), 2.793.09(6H, m), 3.79-3.96(2H, m), 4.09(2H, q, J=7.0Hz), 7.11(2H,
 d, J=8.5Hz), 7.19(2H, d, J=8.5Hz), 7.40(3H, s), 9.83(1H, s),
 12.37(1H, s).
 - MS: 487(M+H) + free
- 20 <u>Production Example 42</u>: Synthesis of 1-({2-(acetylamino)-4-[2-(4-([amino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazol-5-yl)carbonyl)-4-piperidinecarboxamide hydrochloride Step 1

Ethyl 1-[(2-(acetylamino)-4-{2-[4-({(Z)-[(tert-

butoxycarbonyl)amino][(tertbutoxycarbonyl)imino]methyl}amino)phenyl]ethyl}-1,3-thiazol-5yl)carbonyl]-4-piperidinecarboxylate (277.9 mg), 1N-NaOH (1.01
ml) and 1,4-dioxane (3 ml) were combined at 0°C, and the
reaction mixture was stirred at r.t. for 3 hours. The mixture
was neutrallized with 1N-HCl, and the organic solvent was
evaporated in vacuo. The residual aqueous solution was
extracted with AcOEt. The organic layer was washed with water
and brine, dried over anhydrous MgSO4, and concentrated in

vacuo to give 1-[(2-(acetylamino)-4-{2-[4-({(Z)-[(tert-butoxycarbonyl)amino][(tert-

butoxycarbonyl)imino]methyl}amino)phenyl]ethyl}-1,3-thiazol-5yl)carbonyl]-4-piperidinecarboxylic acid (262.4 mg) as a pale
5 vellow amorphous substance.

¹H-NMR (DMSO-d₆), δ (ppm): 1.28-1.59(2H, m), 1.45(18H, s), 1.72-1.90(2H, m), 2.15(3H, s), 2.40-2.59(1H, m), 2.78-3.03(6H, m), 3.77-3.94(2H, m), 7.12(2H, d, J=8.5Hz), 7.40(2H, d, J=8.5Hz), 9.94(1H, brs), 11.44(1H, brs), 12.36(1H, s).

Step 2

Di-tert-butyl [(Z)-((4-[2-(2-(acetylamino)-5-{[4-(aminocarbonyl)-1-piperidinyl]carbonyl}-1,3-thiazol-4-yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (DMSO-d₆), δ (ppm): 1.29-1.55(2H, m), 1.39(9H, s), 1.50(9H, s), 1.62-1.79(2H, m), 2.14(3H, s), 2.22-2.43(1H, m), 2.78-2.99(6H, m), 3.89-4.07(2H, m), 6.80(1H, s), 7.14(2H, d, J=8.5Hz), 7.27(1H, s), 7.41(2H, d, J=8.5Hz), 9.93(1H, s), 11.44(1H, brs), 12.36(1H, s).

Step 3

MS: 658 (M+H) +

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

- 25 ¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.27-1.52(2H, m), 1.641.79(2H, m), 2.15(3H, s), 2.25-2.44(2H, m), 2.76-3.02(6H, m),
 6.82(1H, br), 7.11(2H, d, J=8.5 Hz), 7.19(2H, d, J=8.5 Hz),
 7.34(1H, br), 7.41(4H, s), 9.83(1H, s), 12.36(1H, s).
 MS: 458(M+H)[†] free
- 30 Production Example 43: Synthesis of 1-({2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-5-yl}carbonyl)-N-methyl-4-piperidinecarboxamide hydrochloride Step 1

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Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({4-[(methylamino) carbonyl]-1-piperidinyl}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 1 of Production Example 42 in a similar manner according to Step 1 of Production Example 32.
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<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 1.30-1.75(4H, m), 1.39(9H, s),
1.50(9H, s), 2.14(3H, s), 2.22-2.42(1H, m), 2.55(2H, d,
J=4.5Hz), 2.78-2.99(6H, m), 3.90-4.03(2H, m), 7.14(2H, d,

<sup>10</sup> J=8.5Hz), 7.41(2H, d, J=8.5Hz), 7.73(1H, q, J=4.5Hz), 9.93(1H,
s), 11.43(1H, brs), 12.36(1H, brs).
```

MS: 672 (M+H)+

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NNR (200MHz, DMSO-d₆), δ (ppm): 1.29-1.52(2H, m), 1.60-1.77(2H, m), 2.15(3H, s), 2.55(3H, d, J=4.5 Hz), 2.78-2.98(6H, m), 3.88-4.06(3H, m), 7.11(2H, d, J=8.5 Hz), 7.19(2H, d, J=8.5 Hz), 7.37(4H, br), 7.81(1H, m), 9.75(1H, s), 12.36(1H, s).

20 MS: 472 (M+H) + free

<u>Production Example 44</u>: Synthesis of 1-({2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazol-5-yl)carbonyl)-N,N-dimethyl-4-piperidinecarboxamide hydrochloride

25 Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({4-[(dimethylamino)carbonyl]-1-piperidinyl}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 1 of Production Example 42 30 in a similar manner according to Step 1 of Production Example 32.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.30-1.70(4H, m), 1.39(9H, s), 1.50(9H, s), 2.15(3H, s), 2.80(3H, s), 2.79-3.01(7H, m),

3.00(3H, s), 3.88-4.06(2H, m), 7.13(2H, d, J=8.5Hz), 7.41(2H, d, J=8.5Hz), 9.92(1H, s), 11.42(1H, brs), 12.36(1H, brs).

MS: $686(M+H)^+$

Step 2

5 The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.27-1.51(2H, m), 1.55-1.72(2H, m), 2.15(3H, s), 2.80(3H, s), 2.81-3.00(6H, m),
3.03(3H, s), 3.89-3.96(3H, m), 7.11(2H, d, J=8.5 Hz), 7.20(2H, d, J=8.5 Hz), 7.37(4H, br), 9.79(1H, s), 12.36(1H, s).

MS: 486(M+H)⁺

<u>Production Example 45</u>: Synthesis of N-{4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-5-phenyl-1,3-thiazol-2-yl}acetamide hydrochloride

15 Step 1

2-Oxo-3-phenylpropanoic acid (20 g), DMF (100 ml) and DBU (18.2 ml) were combined at 0°C under N₂ atmosphere, and the mixture was stirred at 0°C for an hour. Then iodomethane (15.2 ml) was added to the solution at 0°C. The reaction mixture was stirred at r.t. for 3 hours, and poured into 1N-HCl. The mixture was extracted with AcOEt (twice). The combined organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl₃ / AcOEt (30:1) as an eluent, and triturated with IPE / n-Hexane to give methyl 2-oxo-3-phenylpropanoate (11.2 g) as a pale yellow wax. ¹H-NMR (CDCl₃), δ (ppm): 3.92(3H, s), 6.42(1H, s), 6.53(1H, s), 7.28-7.42(3H, m), 7.77(2H, dd, J=8.5, 1.5Hz).

30 Step 2

Methyl 2-oxo-3-phenylpropanoate (11 g), pyridinium tribromide (24.1 g), CH₂Cl₂ (490 ml) and AcOH (1.5 ml) were combined at 0°C under N_2 atmosphere. The reaction mixture was

stirred at 0°C for 1.5 hours, poured into water and participated. The organic layer was dried over anhydrous MgSO₄, and concentrated in vacuo. The residual oil was dissolved in EtOH (190 ml), and then thiourea (6.11 g) was added to the solution. The reaction mixture was refluxed for an hour under N₂ atmosphere. After cooled to 0°C, water was added to the solution. The precipitate was filtered in vacuo to give methyl 2-amino-5-phenyl-1,3-thiazole-4-carboxylate (6.63 g) as an off-white solid.

10 mp. 208-208.5°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 3.67(3H, s), 7.38-7.53(5H, m). MS: 235(M+H) $^{+}$

Step 3

Methyl 2-amino-5-phenyl-1,3-thiazole-4-carboxylate (3 g)

was dissolved in pyridine (30 ml), and then acetyl chloride

(2.73 ml) was added dropwise to the solution at 0°C under №

atmosphere. The reaction mixture was stirred at r.t. for 1.5

hours. Water was added to the solution at 0°C. The

precipitate was filtered in vacuo, and the solid was washed

with ethyl ether to give methyl 2-(acetylamino)-5-phenyl-1,3
thiazole-4-carboxylate (2.37 g) as a pale brown solid.

mp. 224.5-225.5°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.16(3H, s), 3.68(3H, s), 7.39
7.57(5H, m), 12.56(1H, s).

25 MS: 277 (M+H)+

Step 4

Methyl 2-(acetylamino)-5-phenyl-1,3-thiazole-4carboxylate (2.34 g) was suspended in THF (23 ml), and then lithium aluminium hydride (482 mg) was added portionwise to the solution at 0°C. The reaction mixture was stirred at 0°C for 1.5 hours and quenched with MeOH. AcoEt and 1N HCl were added to the mixture, and the mixture was extracted. The aqueous layer was extracted with AcoEt (twice). The combined

organic layer was washed with brine, dried over anhydrous $MgSO_4$, and concentrated in vacuo. The residual solid was dissolved in MeOH (5 ml) and CHCl₃ (90 ml). Then manganase(IV) oxide (11 g) was added to the solution under N_2 atmosphere.

The reaction mixture was stirred at r.t. for 13 hours, and filtered through a celite pad. The filtrate was concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl₃ / MeOH (20:1) as an eluent to give N-(4-formyl-5-phenyl-1,3-thiazol-2-yl) acetamide ¹⁰ (705.2 mg) as a brown amorphous substance.

 ^1H-NMR (DMSO-d₆), δ (ppm): 2.19(3H, s), 7.49-7.58(3H, m), 7.60-7.69(2H, m), 9.78(1H, s), 12.60(1H, s). MS: 247(M+H) *

Step 5

- 20 to the mixture, and the mixture was stirred at r.t. for 13 hours. The reaction mixture was poured into ice-water, and extracted with AcOEt. The organic layer was washed with 1N-HCl, water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by flash
- column chromatography over silica gel with CHCl₃ / AcOEt (1:1) as an eluent to give a mixture of N-{4-[(E)-2-(4-nitrophenyl)vinyl]-5-phenyl-1,3-thiazol-2-yl}acetamide and N-{4-[(Z)-2-(4-nitrophenyl)vinyl]-5-phenyl-1,3-thiazol-2-yl}acetamide (E: Z = 2:1) (1.02 g) as an orange wax.
- 30 1H-NMR (DMSO-d₆), δ (ppm): 2.13(3Hx1/3, s), 2.19(3Hx2/3, s),
 6.65(1Hx1/3, d, J=12.5Hz), 6.78(1Hx1/3, d, J=12.5Hz),
 7.32(1Hx2/3, d, J=15.5Hz), 7.39-7.59(5H+1Hx2/3, m),
 7.61(2Hx1/3, d, J=9.0Hz), 7.77(2Hx2/3, d, J=9.0Hz),

8.13(2Hx1/3, d, J=9.0Hz), 8.19(2Hx2/3, d, J=9.0Hz), 12.33(1H, brs).

MS: 366(M+H)+

Step 6

5 A mixture of N-{4-[(E)-2-(4-nitrophenyl)vinyl]-5-phenyl-1,3-thiazol-2-yl}acetamide and N-{4-[(Z)-2-(4nitrophenyl)vinyl]-5-phenyl-1,3-thiazol-2-yl}acetamide (E: Z = 2 : 1) (600 mg), 10% palladium carbon (657 mg), MeOH (6 ml), THF (6 ml) and AcOH (1 ml) were combined. The reaction mixture 10 was stirred under 3 atm \rm{H}_{2} at r.t. for 3.5 hours, and filtered through a celite pad. The filtrate was concentrated in vacuo. 1N-NaOH was added to the residue, and the mixture was extracted with AcOEt. The organic layer was washed with water and brine, dried over MgSO4, and concentrated in vacuo to give 15 N-{4-[2-(4-aminophenyl)ethyl]-5-phenyl-1,3-thiazol-2v1}acetamide (528.6mg) as a pale brown amorphous substance. ¹H-NMR (DMSO-d₆), δ (ppm): 2.15(3H, s), 2.80(4H, s), 4.82(2H, s), 6.45(2H, d, J=8.5Hz), 6.78(2H, d, J=8.5Hz), 7.21-7.44(5H, m), 12.18(1H, brs).

20 MS: 338 (M+H) +

Step 7

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-phenyl-1,3-thiazol-4-yl]ethyl)phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production ²⁵ Example 31.

 1 H-NMR (DMSO-d₆), δ (ppm): 1.21(9H, s), 1.44(9H, s), 2.15(3H, s), 2.83-2.98(4H, m), 7.10(2H, d, J=8.5Hz), 7.22-7.47(7H, m), 9.92(1H, s), 11.43(1H, s), 12.22(1H, s).

MS: 580 (M+H) +

30 Step 8

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

mp. 80-82°C

 $^{1}\text{H-NNR}$ (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.83-3.08(4H, m), 7.11(2H, d, J=8.0Hz), 7.21(2H, d, J=8.0Hz), 7.29-7.54(8H, m), 9.94(1H, s), 12.22(1H, brs).

MS: 380(M+H) + free

5 Production Example 46: Synthesis of N-{4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-5-benzyl-1,3-thiazol-2-yl}acetamide hydrochloride

Step 1

To a suspension of copper(II) bromide (9.75 g) in AcOEt (150 ml) was added a solution of ethyl 2-oxo-4-phenylbutanoate (3 g) in 75 ml of CHCl₃. The reaction mixture was refluxed for 23 hours, cooled to r.t., and filtered through a short pad of silica gel eluting with AcOEt / n-hexane (1:1). The solvent was removed in vacuo to give ethyl 3-bromo-2-oxo-4-

Step 2

20 Ethyl 3-bromo-2-oxo-4-phenylbutanoate (5.8 g) was dissolved in EtOH (110 ml), and then thiourea (3.1 g) was added to the solution. The reaction mixture was refluxed for 2 hours under N₂ atmosphere. The cooled reaction mixture was evaporated in vacuo. The residual solid was suspended (pH=8) in saturated NaHCO₃ and water. The solid was collected by filtration, and purified by flash column chromatography over silica gel with CHCl₃ / MeOH (10:1) as an eluent to give ethyl 2-amino-5-benzyl-1,3-thiazole-4-carboxylate (808.2 mg) as a yellow wax.

30 ¹H-NMR (DMSO-d₆), δ (ppm): 1.25(3H, t, J=7.0Hz), 4.21(2H, q, J=7.0Hz), 4.33(2H, s), 7.02(2H, s), 7.11-7.39(5H, m). MS: 263(M+H)⁺

Step 3

Ethyl 2-(acetylamino)-5-benzyl-1,3-thiazole-4-carboxylate was prepared in a similar manner according to Step 3 of Production Example 45.

mp. 178-180°C

5 ¹H-NMR (DMSO-d₆), δ (ppm): 1.28(3H, t, J=7.0Hz), 2.09(3H, s), 4.28(2H, q, J=7.0Hz), 4.48(2H, s), 7.19-7.39(5H, m), 12.41(1H, s).

MS: 305 (M+H)+

Step 4

- 20 Ethyl 2-(acetylamino)-5-benzyl-1,3-thiazole-4-carboxylate (1.0 g) was dissolved in THF(20 ml), and then lithium borohydride (124 mg) was added portionwise to the solution at 0°C. The reaction mixture was refluxed for 4.5 hours and quenched with MeOH. The mixture was concentrated in vacuo, and 25 purified by flash column chromatography over silicagel with
- purified by flash column chromatography over silica gel with CHCl₃ / MeOH (20:1) as an eluent. The residual amorphous substance was dissolved in MeOH (1 ml) and CHCl₃ (8 ml). Then manganase(IV) oxide (1.26 g) was added to the solution under N_2 atmosphere. The reaction mixture was stirred at r.t. for 12
- hours, and filtered through a celite pad. The filtrate was concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl₃ / MeOH (20:1) as an eluent to give N-(5-benzyl-4-formyl-1,3-thiazol-2-yl)acetamide (251 mg) as a pale yellow solid.
- 25 mp. 191-192.5°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.12(3H, s), 4.53(2H, s), 7.19-7.40(5H, m), 10.04(1H, s), 12.34(1H, s).

MS: 261 (M+H) +

Step 5

N-{5-Benzyl-4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2yl}acetamide was prepared in a similar manner according to Step 5 of Production Example 45.

Z : E = 2 : 1

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WO 2004/087138

1H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 2.08(3Hx2/3, s), 2.12(3Hx1/3, s),
4.08(2Hx2/3, s), 4.34(2Hx1/3, s), 6.72(1Hx2/3, d, J=12.5Hz),
6.86(1Hx2/3, d, J=12.5Hz), 7.17-7.39(5H+2Hx1/3, m),
7.66(2Hx2/3, d, J=9.0Hz), 7.92(2Hx1/3, d, J=9.0Hz),
5 8.14(2Hx2/3, d, J=9.0Hz), 8.22(2Hx1/3, d, J=9.0Hz),
11.85(1Hx2/3, s), 12.16(1Hx1/3, s).
MS: 380(M+H)<sup>+</sup>
```

Step 6

N-{4-[2-(4-Aminophenyl)ethyl]-5-benzyl-1,3-thiazol-2
yl}acetamide was prepared in a similar manner according to

Step 6 of Production Example 45.

¹H-NMR (DMSO-d₆), δ (ppm): 2.07(3H, s), 2.59-2.85(4H, m), 3.85(2H, s), 4.84(2H, s), 6.46(2H, d, J=8.5Hz), 6.78(2H, d, J=8.5Hz), 7.07(2H, d, J=8.0Hz), 7.16-7.31(3H, m), 11.96(1H, 15 s).

MS: 352 (M+H) +

Step 7

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-benzyl-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was

20 prepared in a similar manner according to Step 3 of Production

Example 31.

 $\label{eq:local_local_local_local} ^{1}\text{H-NMR} \ (\text{DMSO-d_6}), \ \delta \ (\text{ppm}): \ 1.39(9\text{H, s}), \ 1.51(9\text{H, s}), \ 2.07(3\text{H, s}), \ 2.85(4\text{H, s}), \ 3.89(2\text{H, s}), \ 7.05-7.33(7\text{H, m}), \ 7.42(2\text{H, d, J=8.5Hz}), \ 9.95(1\text{H, s}), \ 11.44(1\text{H, s}), \ 11.99(1\text{H, s}).$

25 MS: 594 (M+H) +

Step 8

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

mp. 97-99°C

30 ¹H-NMR (DMSO-d₆), 8 (ppm): 2.09(3H, s), 2.86(4H, s), 3.93(2H, s), 7.05-7.37(9H, m), 7.47(3H, s), 9.98(1H, s), 12.01(1H, brs).

MS: 394(M+H) + free

<u>Production Example 47</u>: Synthesis of N-(4-[2-(4-aminophenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl)acetamide

Step 1

3-(4-Mercaptophenyl)propanoic acid (5 g), K₂CO₃ (11.4 g) and DMF (30 ml) were combined, and iodomethane (5.12 ml) was added dropwise to the mixture at 0°C under N₂ atmosphere. The reaction mixture was stirred at r.t. for 13 hours, and poured into ice-water. The mixture was extracted with AcOEt. The organic layer was washed with water (twice) and brine, dried over anhydrous MgSO₄, and concentrated in vacuo to give methyl 3-(4-(methylthio)phenyl)propanoate (4.19 g) as pale yellow oil.

¹H-NNR (CDCl₃), δ (ppm): 2.47(3H, s), 2.61(2H, t, J=8.0Hz), ¹⁵ 2.91(2H, t, J=8.0Hz), 3.67(3H, s), 7.12(2H, d, J=8.5Hz), 7.20(2H, d, J=8.5Hz).

Step 2

Sodium methoxide, 28% solution in MeOH (3.67 ml), was added dropwise to the mixture of methyl 3-[4-20 (methylthio)phenyl]propanoate (4 g) and diethyl oxalate (5.17 ml) at 0°C with stirring. The reaction mixture was stirred at 65°C for 30 minutes under reduced pressure. 15% Aqueous H₂SO4 (35 ml) was added to the mixture, and the mixture was refluxed for 15 hours. After cooled to r.t., the mixture was extracted 25 with AcOEt. The organic layer was washed with water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residual oil was dissolved in EtOH (20 ml), and concentrated H_2SO_4 (0.4 ml) was added dropwise to the solution. The reaction mixture was refluxed for 2 hours. After cooled to r.t., EtOH 30 was removed in vacuo. AcOEt and water were added to the residue, and extracted. The organic layer was washed with water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by flash column

J=7.0Hz), 7.13(2H, d, J=8.5Hz), 7.20(2H, d, J=8.5Hz).

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chromatography over silica gel with n-hexane / AcOEt (6:1) as an eluent to give ethyl 4-[4-(methylthio)phenyl]-2-oxobutanoate (2.43 g) as a yellow liquid.

H-NMR (CDCl<sub>3</sub>), & (ppm): 1.35(3H, t, J=7.0Hz), 2.46(3H, s),

2.92(2H, t, J=7.0Hz), 3.16(2H, t, J=7.0Hz), 4.31(2H, q,
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Step 3

Ethyl 3-bromo-4-[4-(methylthio)phenyl]-2-oxobutanoate was prepared in a similar manner according to Step 1 of Production

10 Example 46.

¹H-NMR (CDCl₃), δ (ppm): 1.37(3H, t, J=7.0Hz), 2.47(3H, s), 3.20(1H, dd, J=14.5, 7.5Hz), 3.49(1H, dd, J=14.5, 7.5Hz), 4.35(2H, q, J=7.0Hz), 5.22(1H, d, J=7.5Hz), 7.17(2H, d, J=8.5Hz), 7.20(2H, d, J=8.5Hz).

15 Step 4

Ethyl 2-amino-5-[4-(methylthio)benzyl]-1,3-thiazole-4-carboxylate was prepared in a similar manner according to Step 2 of Production Example 46.

¹H-NNR (DMSO-d₆), δ (ppm): 1.25(3H, t, J=7.0Hz), 2.44(3H, s), ²⁰ 4.20(2H, q, J=7.0Hz), 4.28(2H, s), 7.02(2H, s), 7.19(4H, s). MS: 309(M+H)⁺

Step 5

Ethyl 2-(acetylamino)-5-[4-(methylthio)benzyl]-1,3thiazole-4-carboxylate was prepared in a similar manner 25 according to Step 3 of Production Example 45.

mp. 205-206°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.28(3H, t, J=7.0Hz), 2.09(3H, s), 2.45(3H, s), 4.27(2H, q, J=7.0Hz), 4.43(2H, s), 7.22(4H, s), 12.41(1H, s).

30 MS: 351 (M+H)+

Step 6

N-{4-Formyl-5-[4-(methylthio)benzyl]-1,3-thiazol-2ylacetamide was prepared in a similar manner according to

Step 4 of Production Example 46. 1 H-NMR (DMSO-d₆), δ (ppm): 2.12(3H, s), 2.45(3H, s), 4.48(2H, s), 7.23(4H, s), 10.03(1H, s), 12.33(1H, s).

MS: 307 (M+H)+

5 Step 7

N-(5-[4-(Methylthio)benzyl]-4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide was prepared in a similar manner according to Step 5 of Production Example 45. Z : E=2:1

15 8.12(2Hx2/3, d, J=9.0Hz), 8.22(2Hx1/3, d, J=9.0Hz),
11.85(1Hx2/3, brs), 12.16(1Hx1/3, brs).

MS: 426 (M+H)+

Step 8

 $N-\{5-[4-(Methylsulfonyl)benzyl]-4-[(Z)-2-(4-$

20 nitrophenyl)vinyl}-1,3-thiazol-2-yl}acetamide was prepared in
a similar manner according to Step 2 of Production Example 32.
Z : E = 2 : 1

 $^{1}H-NMR~(DMSO-d_{d})$, $\delta~(ppm)$: 2.09(3Hx2/3, s), 2.13(3Hx1/3, s), 3.18(3H, s), 4.24(2Hx2/3, s), 4.49(2Hx1/3, s), 6.73(1Hx2/3, d,

25 J=12.5Hz), 6.86(1Hx2/3, d, J=12.5Hz), 7.33(1Hx1/3, d,
J=15.5Hz), 7.41-7.97(5/3H, m), 7.48(2Hx2/3, d, J=9.0Hz),
7.55(2Hx1/3, d, J=9.0Hz), 7.65(2Hx2/3, d, J=9.0Hz),
7.85(2Hx2/3, d, J=9.0Hz), 8.14(2Hx2/3, d, J=9.0Hz),
8.22(2Hx1/3, d, J=9.0Hz), 11.90(1Hx2/3, s), 12.22(1Hx1/3, s).

30 MS: 458 (M+H) +

Step 9

The title compound was prepared in a similar manner according to Step 6 of Production Example 45.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.08(3H, s), 2.58-2.87(4H, m), 3.18(3H, s), 3.98(2H, s), 4.85(2H, s), 6.46(2H, d, J=8.5Hz), 6.77(2H, d, J=8.5Hz), 7.27(2H, d, J=8.5Hz), 7.82(2H, d, J=8.5Hz), 12.02(1H, s).

5 MS: 430 (M+H) +

Production Example 48: Synthesis of N-{4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide

Step 1

Di-tert-butyl ((Z)-[[4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl)ethyl)phenyl]amino}methylidene)biscarbamate was prepared from the compound obtained in Example 47 in a similar manner according to Step 3 of Production Example 31.

20 Step 2

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl}ethyl)phenyl]amino}methylidene)biscarbamate (953 mg) and 4N HCl in 1,4-dioxane solution (10 ml) were combined under N₂
25 atmosphere. The reaction mixture was stirred at r.t. for 7 hours. The solvent was removed in vacuo. The residue was dissolved in water and AcOEt. The solution was made basic (pH=8) by saturated NaHCO₃. The precipitate was filtered in vacuo to give N-{4-[2-(4-30 {[amino(imino)methyl]amino)phenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (667.7 mg) as a pale yellow solid.

mp. 228-229.5°C

 1 H-NMR (DMSO-d₆), δ (ppm): 2.08(3H, s), 2.79(4H, m), 3.18(3H, s), 4.05(2H, s), 6.72(2H, d, J=8.0Hz), 6.99(2H, d, J=8.0Hz), 7.37(2H, d, J=8.5Hz), 7.84(2H, d, J=8.5Hz). MS: 472(M+H) $^{+}$

5 Production Example 49: Synthesis of N-{4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide hydrochloride

The title compound was prepared from the compound

obtained in Step 1 of Production Example 48 in a similar
manner according to Step 4 of Production Example 31.

mp. 107-110°C

¹H-NNR (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.87(4H, s), 3.19(3H, s), 4.08(2H, s), 7.13(2H, d, J=8.5Hz), 7.25(2H, d, J=8.5Hz), 7.40(2H, d, J=8.5Hz), 7.44(3H, s), 7.85(2H, d, J=8.5Hz), 9.94(1H, s), 12.05(1H, brs).

MS: 472(M+H) + free

Step 1

Production Example 50: Synthesis of N-{4-[2-(4{[hydrazino(imino)methyl]amino}phenyl)ethyl]-5-[420 (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide

To a ice-cold solution of N-(4-[2-(4-aminophenyl)ethyl]5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (247.6 mg) in acetone (4.8 ml) was added benzoyl isothiocyanate (94.1 mg), and the mixture was stirred at r.t. for 1 hour. Water was added to the mixture, and the mixture was extracted with AcOEt. The organic layer was washed with water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residual amorphous substance was dissolved in EtOH (5 ml), and 6N-NaOH (0.288 ml) was added to the solution at 0°C. The reaction mixture was stirred at r.t. for 2 hours, and neutralized with 1N-HCl at 0°C. The mixture was extracted with AcOEt. The organic layer was washed with water and brine,

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dried over anhydrous MgSO4, and concentrated in vacuo. The
  residue was solidified with ethyl ether to give N-{4-(2-{4-
   [(aminocarbonothioyl)amino]phenyl}ethyl)-5-[4-
   (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (290.7 mg)
5 as an off-white solid.
   mp. 102-103°C
   <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 2.09(3H, s), 2.85(4H, s), 3.18(3H,
   s), 4.03(2H, s), 7.11(2H, d, J=8.5Hz), 7.30(2H, d, J=8.5Hz),
   7.36(2H, d, J=8.5Hz), 7.84(2H, d, J=8.5Hz), 9.64(1H, s),
10 12.04(1H, s).
   MS: 489 (M+H)+
   Step 2
         A mixture of N-{4-(2-{4-
   [(aminocarbonothioyl)amino]phenyl}ethyl)-5-[4-
15 (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (281.8 mg),
   methyl iodide (0.0431 ml) and MeOH (3 ml) was refluxed for 3.5
   hours. The reaction mixture was concentrated in vacuo. The
   residue was diluted with AcOEt and stirred for 30 minutes. The
   precipitated crystals were filtered and washed with AcOEt to
20 give methyl N-[4-(2-{2-(acetylamino)-5-[4-
   (methylsulfonyl)benzyl]-1,3-thiazol-4-
   yl}ethyl)phenyl]imidothiocarbamate hydroiodide (291.5 mg) as
   an off-white amorphous solid.
   ^{1}\text{H-NMR} (DMSO-d<sub>6</sub>), \delta (ppm): 2.09(3H, s), 2.68(3H, s), 2.90(4H,
25 s), 3.18(3H, s), 4.07(2H, s), 7.22(2H, d, J=8.5Hz), 7.32(2H,
   d, J=8.5Hz), 7.39(2H, d, J=8.5Hz), 7.86(2H, d, J=8.5Hz),
   9.22(1H, brs), 11.11(1H, brs), 12.03(1H, s).
   MS: 503 (M+H) + free
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Step 3

30

The title compound was prepared in a similar manner according to the following Production Example 58. $^1\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.87(4H, s), 3.19(3H, s), 4.08(2H, s), 7.12(2H, d, J=8.5Hz), 7.23(2H, d, J=8.5Hz),

7.41(2H, d, J=8.5Hz), 7.85(2H, d, J=8.5Hz), 8.92(2H, brs), 12.03(1H, brs).

MS: 487 (M+H)+

Production Example 51: Synthesis of N-{4-[2-(4-

5 {[amino(imino)methyl]amino)phenyl)ethyl]-5-[4-(ethylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide hydrochloride

Step 1

Ethyl 3-[4-(ethylthio)phenyl]propanoate was prepared from

4-(2-carboxyethyl)thiophenol in a similar manner according to

Step 1 of Production Example 47.

¹H-NMR (CDCl₃), δ (ppm): 1.23(3H, t, J=7.0Hz), 1.29(3H, t, J=7.0Hz), 2.60(2H, t, J=8.5Hz), 2.82-2.99(4H, m), 4.12(2H, q, J=7.0Hz), 7.12(2H, d, J=8.5Hz), 7.26(2H, d, J=8.5Hz).

15 Step 2

Ethyl 4-[4-(ethylthio)phenyl]-2-oxobutanoate was prepared in a similar manner according to Step 2 of Production Example 47.

¹H-NNR (CDCl₃), δ (ppm): 1.31(3H, t, J=7.0Hz), 1.36(3H, t, J=7.0Hz), 2.92(2H, q, J=7.0Hz), 2.93(2H, t, J=7.0Hz), 3.16(2H, t, J=7.0Hz), 4.27(2H, q, J=7.0Hz), 7.08(2H, d, J=9.0Hz), 7.26(2H, d, J=9.0Hz).

Step 3

Ethyl 3-bromo-4-[4-(ethylthio)phenyl]-2-oxobutanoate was

25 prepared in a similar manner according to Step 1 of Production

Example 46.

 $^{1}H-NMR \ (CDCl_{3}), \ \delta \ (ppm): \ 1.31(3H, \ t, \ J=7.5Hz), \ 1.38(3H, \ t, \ J=7.5Hz), \ 2.93(2H, \ q, \ J=7.5Hz), \ 3.21(1H, \ dd, \ J=14.5, \ 7.5Hz), \ 3.49(1H, \ dd, \ J=14.5, \ 7.5Hz), \ 4.35(2H, \ q, \ J=7.5Hz), \ 5.23(1H, \ t, \ J=8.5Hz), \ 7.16(2H, \ d, \ J=8.5Hz), \ 7.27(2H, \ d, \ J=8.5Hz).$

Step 4

Ethyl 2-amino-5-[4-(ethylthio)benzyl]-1,3-thiazole-4-carboxylate was prepared in a similar manner according to Step

2 of Production Example 46.

¹H-NNR (DMSO-d₆), δ (ppm): 1.22(6H, t, J=7.0Hz), 2.94(2H, q, J=7.0Hz), 4.20(2H, q, J=7.0Hz), 4.29(2H, s), 7.03(2H, s), 7.18(2H, d, J=8.5Hz), 7.26(2H, d, J=8.5Hz).

5 MS: 323 (M+H) +

Step 5

Ethyl 2-(acetylamino)-5-[4-(ethylthio)benzyl]-1,3thiazole-4-carboxylate was prepared in a similar manner according to Step 3 of Production Example 45.

10 mp. 189.5-190°C

 1 H-NMR (DMSO-d₆), δ (ppm): 1.21(3H, t, J=7.5Hz), 1.28(3H, t, J=7.0Hz), 2.09(3H, s), 2.95(2H, q, J=7.5Hz), 4.27(2H, q, J=7.0Hz), 4.44(2H, s), 7.22(2H, d, J=8.5Hz), 7.26(2H, d, J=8.5Hz), 12.42(1H, s).

15 MS: 365 (M+H)+

Step 6

N- $\{5-[4-(Ethylthio)benzyl]-4-formyl-1,3-thiazol-2-yl\}acetamide was prepared in a similar manner according to Step 4 of Production Example 46.$

²⁰ 1 H-NMR (DMSO-d₆), δ (ppm): 1.21(3H, t, J=7.5Hz), 2.17(3H, s), 2.95(2H, q, J=7.5Hz), 4.49(2H, s), 7.26(4H, s), 10.03(1H, s), 12.34(1H, s).

Step 7

 $N-\{5-[4-(Ethylthio)benzyl]-4-[(Z)-2-(4-$

25 nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide was prepared in
a similar manner according to Step 5 of Production Example 45.
Z: E = 3:2

¹H-NMR (DMSO-d₆), δ (ppm): 1.20(3H, t, J=7.5Hz), 2.08(3Hx3/5, s), 2.12(3Hx2/5, s), 2.93(2H, q, J=7.5Hz), 4.05(2Hx3/5, s),

30 4.31(2Hx2/5, s), 6.71(1Hx3/5, d, J=12.5Hz), 6.84(1Hx3/5, d, J=12.5Hz), 7.13-8.16(6H+4/5H, m), 8.12(2Hx3/5, d, J=9.0Hz), 8.22(2Hx2/5, d, J=9.0Hz), 11.86(1Hx3/5, brs), 12.18(1Hx2/5, brs).

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WO 2004/087138
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MS: 440 (M+H) +

Step 8

 $N-\{5-[4-(Ethylsulfonyl)benzyl]-4-[(Z)-2-(4-$

nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide was prepared in

 5 a similar manner according to Step 2 of Production Example 32.

Z : E = 3 : 2

 $^{1}H-NMR$ (DMSO-d₆), δ (ppm): 1.06(3H, t, J=7.5Hz), 2.09(3Hx3/5,

s), 2.13(3Hx2/5, s), 3.25(2H, q, J=7.5Hz), 4.24(2Hx3/5, s),

4.50(2Hx2/5, s), 6.73(1Hx3/5, d, J=12.5Hz), 6.87(1Hx3/5, d,

J=12.5Hz), 7.43-8.31(8H+4/5H, m), 11.91(1Hx3/5, brs), 12.22(1Hx2/5, brs).

MS: 472 (M+H)+

Step 9

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[4-

15 (ethylsulfonyl)benzyl]-1,3-thiazol-4-

yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared in

a similar manner according to Step 3 of Production Example 31. 1 H-NMR (DMSO-d₆), δ (ppm): 1.05(3H, t, J=7.5Hz), 1.39(9H, s),

1.51(9H, s), 2.09(3H, s), 2.85(4H, s), 3.22(2H, q, J=7.5Hz),

20 4.04(2H, s), 7.11(2H, d, J=8.5Hz), 7.32(2H, d, J=8.5Hz),

7.43(2H, d, J=8.5Hz), 7.77(2H, d, J=8.5Hz), 9.97(1H, s), 11.44(1H, s), 12.05(1H, s).

MS: 686(M+H)+

Step 10

25 The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 1 H-NMR (DMSO-d₆), δ (ppm): 1.07(3H, t, J=7.5Hz), 2.09(3H, s), 2.86(4H, s), 3.26(2H, q, J=7.5Hz), 4.09(2H, s), 7.13(2H, d,

J=8.0Hz), 7.24(2H, d, J=8.0Hz), 7.44(3H, brs), 7.60(2H, d,

30 J=8.0Hz), 7.81(2H, d, J=8.0Hz), 9.89(1H, s), 12.05(1H, brs).
MS: 486(M+H)[†] free

<u>Production Example 52</u>: Synthesis of ethyl {4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-5-[4-

(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}carbamate

Step 1

 $N-\{4-[2-(4-Aminophenvl)ethvl]-5-[4-$

(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (300 mg) 5 was dissolved in THF (3 ml) under $\rm N_2$ atmosphere. Then di(tert-butyl)dicarbonate (168 mg) in THF (3 ml) was added to the solution at r.t. The reaction mixture was stirred at r.t. for 14 hours, and concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl₃ /

10 AcOEt (1:1) as an eluent to give tert-butyl [4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)-

benzyl]-1,3-thiazol-4-yl}ethyl)phenyl]carbamate (248.5 mg) as an off-white amorphous substance.

¹H-NNR (DMSO-d₆), & (ppm): 1.47(9H, s), 2.08(3H, s), 2.82(4H, s), 3.16(3H, s), 3.99(2H, s), 7.00(2H, d, J=8.5Hz), 7.25(2H, d, J=8.5Hz), 7.33(2H, d, J=8.5Hz), 7.79(2H, d, J=8.5Hz), 9.24(1H, s), 12.03(1H, s).

MS: 530(M+H)*

Step 2

tert-Butyl [4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl)ethyl)phenyl]carbamate (230 mg), 1N-NaOH (1.09 ml) and EtOH (5 ml) were
combined, and the mixture was refluxed for 16 hours. After
cooled to r.t., the organic solvent was removed in vacuo. The
aqueous solution was neutrallized with 1N-HCl, and extracted
with AcOEt. The organic layer was washed with water and brine,
dried over anhydrous MgSO4, and concentrated in vacuo. The
residue was purified by preparative silica gel chromatography
with CHCl3 / MeOH (30:1) as an eluent to give tert-butyl [4-(230 {2-amino-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4yl)ethyl)phenyl]carbamate (151.2 mg) as an off-white amorphous
substance.

 $^{1}H-NMR$ (DMSO-d₆), δ (ppm): 1.47(9H, s), 2.58-2.82(4H, m),

3.16(3H, s), 3.84(2H, s), 6.73(2H, s), 7.02(2H, d, J=8.5Hz), 7.21(2H, d, J=8.5Hz), 7.33(2H, d, J=8.5Hz), 7.77(2H, d, J=8.5Hz), 9.24(1H, s).

MS: 488(M+H)⁺

5 Step 3

tert-Butyl [4-(2-{2-amino-5-[4-(methylsulfonyl)benzyl]1,3-thiazol-4-yl}ethyl)phenyl]carbamate (140 mg) was dissolved
in pyridine (2 ml) under N₂ atmosphere. Then, ethyl
chloroformate (30.2 ml) was added to the solution at 0°C. The

reaction mixture was stirred at r.t. for 2 hours, and
concentrated in vacuo. The residue was dissolved in AcOEt, and
washed with 1N-HCl, water and brine. The organic layer was
dried over anhydrous MgSO₄, and concentrated in vacuo to give
ethyl {4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-5-[4
[5 (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}carbamate (155.8 mg)
as an off-white amorphous substance.

[1-NMR (DMSO-d₆), 8 (ppm): 1.21(3H, t, J=7.0Hz), 1.47(9H, s),
2.79(4H, s), 3.16(3H, s), 3.97(2H, s), 4.14(2H, q, J=7.0Hz),
7.00(2H, d, J=8.5Hz), 7.24(2H, d, J=8.5Hz), 7.33(2H, d,

[20] J=8.5Hz), 7.79(2H, d, J=8.5Hz), 9.54(1H, s), 11.64(1H, brs).

Step 4

MS: 560 (M+H)+

Ethyl {4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}carbamate (140

mg) and 4N HCl in 1,4-dioxane solution (3 ml) were combined
under N₂ atmosphere. The reaction mixture was stirred at r.t.
for 2 hours. The solvent was removed in vacuo. The residue
was dissolved in water and AcOEt. The mixture was made basic
(pH=8) by 1N-NaOH. The organic layer was washed with water and
brine, dried over anhydrous MgSO₄, and concentrated in vacuo to
give ethyl {4-[2-(4-aminophenyl)ethyl]-5-[4(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}carbamate (125.6mg)
as an off-white amorphous substance.

Step 5

5 MS: 460 (M+H) *

Di-tert-butyl ((Z)-{[4-(2-(2-[(ethoxycarbonyl) amino]-5-[4-(methylsulfonyl) benzyl]-1,3-thiazol-4-yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31.

¹H-NMR (DMSO-d₆), δ (ppm): 1.21(3H, t, J=7.0Hz), 1.39(9H, s), 1.51(9H, s), 2.84(4H, s), 3.16(3H, s), 4.01(2H, s), 4.14(2H, q, J=7.0Hz), 7.13(2H, d, J=8.5Hz), 7.33(2H, d, J=8.5Hz), 7.43(2H, d, J=8.5Hz), 7.81(2H, d, J=8.5Hz), 9.97(1H, s), 11.45(1H, s), 11.61(1H, brs).

MS: 702(M+H)+

Step 6

The title compound was prepared in a similar manner according to Step 2 of Production Example 48.

²⁰ ¹H-NMR (DMSO-d₆), δ (ppm): 1.17(3H, t, J=7.0Hz), 2.57(4H, s), 3.17(3H, s), 4.01(2H, q, J=7.0Hz), 4.03(2H, s), 7.00(4H, s), 7.42(2H, d, J=8.5Hz), 7.83(2H, d, J=8.5Hz).
MS: 502(M+H)⁺

Production Example 53: Synthesis of N-{4-{2-[4-

25 (aminomethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3thiazol-2-yl}acetamide

Step 1

[4-(Methoxycarbonyl)benzyl](triphenyl)phosphonium bromide (4.81 g) and DMF (60 ml) were combined under N_2 atmosphere.

30 Then potassium tert-butoxide (1.32 g) and N-{4-formyl-5-[4-(methylthio)benzyl]-1,3-thiazol-2-yl}acetamide (3 g) were added to the suspension at 0°C. The reaction mixture was stirred at r.t. for 18 hours, poured into ice-water, and

extracted with AcOEt. The organic layer was washed with water and brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl3 / AcOEt (2:1) as an eluent. The 5 solid was suspended in AcOEt, and the suspension was filtered. The filtrate was concentrated in vacuo to give methyl 4-((Z)-2-(2-(acetylamino)-5-[4-(methylthio)benzyl]-1,3-thiazol-4-yl)vinyl)benzoate (4.16 g) as a yellow amorphous substance.

'H-NMR (DMSO-d6), & (ppm): 2.08(3H, s), 2.43(3H, s), 3.84(3H, s), 3.96(2H, s), 6.67(1H, d, J=12.5Hz), 6.74(1H, d, J=12.5Hz), 7.11(2H, d, J=8.5Hz), 7.17(2H, d, J=8.5Hz), 7.50(2H, d, J=8.5Hz), 7.85(2H, d, J=8.5Hz), 11.88(1H, s).

MS: 439(M+H)⁺

Step 2

Methyl 4-((Z)-2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl}vinyl)benzoate was prepared in a similar manner according to Step 2 of Production Example 32.

Z : E = 2 : 1

25 MS: 471 (M+H) +

Step 3

Methyl 4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl}ethyl)benzoate was prepared in a similar manner according to Step 6 of Production

30 Example 45.

mp. 209-210°C

 1 H-NMR (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.94(4H, m), 3.17(3H, s), 3.84(3H, s), 4.01(2H, s), 7.25(2H, d, J=8.5Hz), 7.28(2H,

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d, J=8.5Hz), 7.76(2H, d, J=8.5Hz), 7.85(2H, d, J=8.5Hz), 12.05(1H, brs). MS: 473 (M+H)+

Step 4

To a stirred solution of methyl 4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-4-yl}ethyl)benzoate (2 g) in dry THF (40 ml) was added dropwise 1.0M diisobutylaluminium hydride solution in toluene (14.8 ml) at -78°C under N2 atmosphere. The reaction mixture was stirred at 10 r.t. for 4 hours, and then quenched with MeOH. AcoEt and 1N-HCl were added to the mixture, and extracted. The organic layer was washed with brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by flash column chromatography over silica gel with CHCl3 / MeOH (20:1) 15 as an eluent to give N-{4-{2-[4-(hydroxymethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (552.3 mg) as a colorless solid. mp. 209.5-211°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.86(4H, s), 3.17(3H, 20 s), 4.01(2H, s), 4.46(2H, d, J=5.5Hz), 5.12(1H, t, J=5.5Hz), 7.09(2H, d, J=8.0Hz), 7.20(2H, d, J=8.0Hz), 7.28(2H, d, J=8.5Hz), 7.80(2H, d, J=8.5Hz), 12.04(1H, brs). MS: 445 (M+H)+

Step 5

25

 $N-\{4-\{2-[4-(Hydroxymethyl) phenyl]ethyl\}-5-[4-$ (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (539.5 mg), CH_2Cl_2 (5 ml) and DMF (5 ml) were combined under N_2 atmosphere. Then, EtaN (0.211 ml) and MsCl (0.108 ml) were added to the suspension at 0°C. The reaction mixture was stirred at r.t. 30 for 3.5 hours. The reaction mixture was poured into water, and extracted with CHCl3. The organic layer was washed with brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residual solid was washed with ethyl ether to give N- $\{4-\{2-[4-$

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(chloromethyl) phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3thiazol-2-yl}acetamide (537.5 mg) as an off-white solid. mp. 202-203°C

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.88(4H, s), 3.17(3H, ⁵ s), 4.01(2H, s), 4.73(2H, s), 7.15(2H, d, J=8.0Hz), 7.30(2H, d, J=8.5Hz), 7.34(2H, d, J=8.0Hz), 7.81(2H, d, J=8.5Hz), 12.05(1H, brs).

MS: 463 (M+H)+

Step 6

10

 $N-\{4-\{2-[4-(Chloromethyl) phenyl] ethyl\}-5-[4-$ (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (150 mg) was suspended in CH3CN (6 ml), and then 28% ammonia solution (0.4 ml) was added to the suspension at 0°C. The reaction mixture was stirred at r.t. for 16 hours, and concentrated in 15 vacuo. The residual solid was washed with water, and purified by preparative silica gel chromatography with CHCl3 / MeOH (10:1) as an eluent to give N-{4-{2-[4-(aminomethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3thiazol-2-yl}acetamide (32.1mg) as a pale yellow amorphous 20 substance.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.85(4H, s), 3.17(3H, s), 3.69(2H, s), 4.01(2H, s), 7.07(2H, d, J=8.0Hz), 7.21(2H, d, J=8.0Hz), 7.29(2H, d, J=8.5Hz), 7.80(2H, d, J=8.5Hz). MS: 444 (M+H)+

25 Production Example 54: Synthesis of N-{4-{2-[4-(4,5-dihydro-1,3-thiazol-2-ylamino)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide

A mixture of N-{4-[2-(4-aminophenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}-acetamide (200 mg), 30 2-(methylsulfanyl)-4,5-dihydro-1,3-thiazole (62 mg), concentrated HCl (0.064 ml) and 2-methoxyethanol (3 ml) was stirred at 120°C for 13 hours under N₂ atmosphere. After cooled to r.t., the reaction mixture was made basic with

saturated NaHCO3. The mixture was extracted with AcOEt. The organic layer was dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by preparative silica gel chromatography with CHCl3 / MeOH (10:1) as an eluent to give N
{4-{2-[4-(4,5-dihydro-1,3-thiazol-2-ylamino)phenyl]ethyl}-5[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-ylacetamide (139.8 mg) as a pale yellow amorphous substance.

¹H-NMR (DMSO-d₆), & (ppm): 2.08(3H, s), 2.82(4H, s), 3.16(3H, s), 3.17-3.34(4H, m), 3.98(2H, s), 6.99(2H, d, J=8.5Hz),

7.25(2H, d, J=8.5Hz), 7.45(2H, brd, J=8.5Hz), 7.80(2H, d, J=8.5Hz), 9.24(1H, brs), 12.04(1H, s).

MS: 515(M+H)⁺

Production Example 55: Synthesis of N-{4-{2-[4-(4,5-dihydro-18-di

Production Example 55: Synthesis of N-{4-{2-[4-(4,5-dihydro-1H-imidazol-2-ylamino) phenyl]ethyl}-5-[4-

15 (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide

A mixture of N-{4-[2-(4-aminophenyl)ethyl]-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (150 mg), ethyl 2-(methylthio)-4,5-dihydro-1H-imidazole-1-carboxylate (78.9 mg), AcOH (0.3 ml) and EtOH (3 ml) was refluxed for 7 hours under N2 atmosphere. After cooled to r.t., the reaction mixture was made basic with saturated NaHCO3. The mixture was extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO4, and concentrated in vacuo. The residue was purified by preparative silica gel chromatography with CHCl3 / MeOH (10:1) as an eluent. The amorphous substance was solidified with ethyl ether to give N-{4-{2-[4-(4,5-dihydro-1H-imidazol-2-ylamino)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (17.9 mg) as an off-white amorphous solid.

30 mp. 139-140°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.08(3H, s), 2.71-2.87(4H, m),
3.18(3H, s), 3.25-3.41(4H, m), 4.03(2H, s), 6.95(4H, s),
7.32(2H, d, J=8.5Hz), 7.82(2H, d, J=8.5Hz).

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MS: 498 (M+H) +

Production Example 56: Synthesis of N-{4-{2-[4-(ethanimidoylamino)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-1,3-thiazol-2-vl}acetamide

 $N-\{4-[2-(4-Aminophenyl)ethyl]-5-[4-$ (methylsulfonyl)benzyl]-1,3-thiazol-2-yl}acetamide (200 mg), methyl ethanimidothioate hydroiodide (202 mg) and MeOH (4 ml) were combined under N_2 atmosphere. The reaction mixture was refluxed for 3 hours. After cooled to room temperature, the 10 mixture was concentrated in vacuo. The residue was purified by preparative NH silica gel chromatography with CHCl3 / MeOH (10:1) as an eluent. The amorphous substance was solidified with ethyl ether to give N-{4-{2-[4-(ethanimidoylamino)phenyl]ethyl}-5-[4-(methylsulfonyl)benzyl]-15 1,3-thiazol-2-yl}acetamide (102.4 mg) as a pale yellow amorphous solid. mp. 81.5-83°C

¹H-NMR (CDCl₃), δ (ppm): 1.83(3H, brs), 2.08(3H, s), 2.81(4H, m), 3.18(3H, s), 4.02(2H, s), 6.64(2H, brd, J=8.5Hz), 6.99(2H, 20 d, J=8.5Hz), 7.36(2H, d, J=8.5Hz), 7.83(2H, d, J=8.5Hz), 12.03(1H, brs).

MS: 471 (M+H) +

25

Production Example 57: Synthesis of N-[4-(2-{4-

[(iminomethyl)amino]phenyl}ethyl)-1,3-thiazol-2-yl]acetamide $N-\{4-[2-(4-Aminophenyl)ethyl]-1,3-thiazol-2-yl\}$ acetamide (150 mg) was dissolved in THF (2 ml) and pH=7 buffer (2 ml). Then, ethyl imidoformate hydrochloride (1.26 g) was added to the solution at O°C. The reaction mixture was stirred at O°C for 2 hours, and concentrated in vacuo. The residue was 30 purified by flash column chromatography over silica gel with CH3CN / water (7:3) as an eluent. The oil was purified again by preparative silica gel chromatography with CHCl3 / MeOH (5:1) as an eluent to give N-[4-(2-{4-

[(iminomethyl)amino]phenyl}ethyl)-1,3-thiazol-2-yl]acetamide (110 mg) as pale brown oil.

 1 H-NMR (DMSO-d₆), δ (ppm): 2.12(3H, s), 2.81-3.01(4H, m), 6.71(1H, s), 7.09-8.00(7H, m), 12.07(1H, s).

5 MS: 289 (M+H) +

<u>Production Example 58</u>: Synthesis of N-[4-[2-(4-{[hydrazino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazol-2yl)acetamide

A mixture of methyl N-(4-{2-[2-(acetylamino)-1,3-thiazol
4-yl]ethyl}phenyl)imidothiocarbamate hydroiodide (100 mg),
hydrazine monohydrate (0.0525 ml) and THF (3 ml) was stirred
at r.t. for 95 hours. The precipitate was filtered off. The
filtrate was concentrated in vacuo. The residue was purified
by preparative silica gel chromatography with CHCl₃ / MeOH

 15 (10:1) as an eluent to give N-{4-[2-(4-

{[hydrazino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-2-yl)acetamide (62.7 mg) as a pale pink solid.

mp: 216.5-218°C

 2 H-NMR (DMSO-d₆), δ (ppm): 2.12(3H, s), 2.92(4H, m), 6.75(1H, s), 7.12(2H, d, J=8.5Hz), 7.27(2H, d, J=8.5Hz), 8.88(1H, brs), 12.07(1H, brs).

MS: 319 (M+H) +

<u>Production Example 59</u>: Synthesis of N-(4-{2-[4-(2-amino-2-iminoethyl)phenyl]ethyl}-1,3-thiazol-2-yl)acetamide

25 Step 1

N-(4-{2-[4-(Chloromethy1)pheny1]ethy1}-1,3-thiazol-2-y1)acetamide was prepared from N-(4-{2-[4-(hydroxymethy1)pheny1]ethy1}-1,3-thiazol-2-y1)acetamide in a similar manner according to Step 5 of Production Example 53.

30 mp. 145-146°C

 1 H-NMR (DMSO-d₆), δ (ppm): 2.11(3H, s), 2.82-2.99(4H, m), 4.72(2H, s), 6.73(1H, s), 7.20(2H, d, J=8.0Hz), 7.33(2H, d, J=8.0Hz), 12.08(1H, brs).

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MS: 295 (M+H)+

Step 2

NaCN (115 mg), KI (130 mg) and water (1.8 ml) were combined, and then a solution of N-(4- $\{2-\{4-$

- 5 (chloromethyl)phenyl]ethyl)-1,3-thiazol-2-yl)acetamide (230 mg) in DMF (7 ml) was added dropwise to the mixture at 0°C. The reaction mixture was stirred at r.t. for 19 hours, poured into water, and extracted with CHCl₃. The organic layer was washed with brine, dried over anhydrous MgSO₄ and concentrated in vacuo. The residual solid was washed with ethyl ether to
 - in vacuo. The residual solid was washed with ethyl ether to give N-(4-{2-[4-(cyanomethyl)phenyl]ethyl}-1,3-thiazol-2-yl)acetamide (149.1 mg) as a colorless solid.

mp. 160-161°C

¹H-NMR (DMSO-d₆), δ (ppm): 2.11(3H, s), 2.82-2.97(4H, m), ¹⁵ 3.97(2H, s), 6.73(1H, s), 7.21(2H, d, J=8.5Hz), 7.25(2H, d, J=8.5Hz), 12.08(1H, brs).

MS: 286 (M+H)+

Step 3

N-(4-{2-[4-(Cyanomethyl)phenyl]ethyl}-1,3-thiazol-2
yl)acetamide (600 mg) was dissolved in MeOH (5 ml) and CHCl₃ (5 ml), and then HCl gas was bubbled at 0°C for 5 minutes with stirring. The reaction mixture was stood for 17 hours, and concentrated in vacuo. The residual solid was washed with ethyl ether to give methyl 2-(4-{2-[2-(acetylamino)-1,3-25 bitazil 4 ml/stbul)chtwil/strainfacts bydochloride (632 5

25 thiazol-4-yl]ethyl)phenyl)ethanimidoate hydrochloride (632.5 mg) as an off-white solid.

mp. 77-78°C

 ^{1}H -NMR (DMSO-d₆), δ (ppm): 2.12(3H, s), 2.88(4H, s), 4.92(6H, brs), 6.75(1H, s), 7.10-7.20(4H, m), 12.11(1H, brs).

30 MS: 318 (M+H) + free

Step 4

Methyl 2-(4-{2-[2-(acetylamino)-1,3-thiazol-4-yl]ethyl}phenyl)ethanimidoate hydrochloride (600 mg) was

dissolved in EtOH (12 ml). Then ammonium chloride (136 mg) and ammonia in methanol (2 ml) were added to the solution. The reaction mixture was refluxed for 4 hours under N_2 atmosphere. After cooled to r.t., the suspension was filtered *in vacuo*.

- The filtrate was concentrated in vacuo, and the residue was solidified with EtOH / diethyl ether to give N-(4-{2-[4-(2-amino-2-iminoethyl)phenyl]ethyl}-1,3-thiazol-2-yl)acetamide hydrochloride (338.6 mg) as an off-white solid.

 mp. 190.5-192°C
- $^{10} \ ^{1}H^{-}NMR \ (DMSO-d_6) \ , \ \delta \ (ppm) : \ 2.12 \ (3H, \ s) \ , \ 2.89 \ (4H, \ m) \ , \ 3.68 \ (2H, \ s) \ , \ 6.74 \ (1H, \ s) \ , \ 7.20 \ (2H, \ d, \ J=8.0Hz) \ , \ 7.39 \ (2H, \ d, \ J=8.0Hz) \ .$ MS: $303 \ (M+H)^{+} \$ free

Step 5

N-(4-{2-[4-(2-Amino-2-iminoethyl)phenyl]ethyl}-1,3
15 thiazol-2-yl)acetamide hydrochloride (67 mg) was dissolved in water (1 ml) and CH₃CN (1 ml). The solution was made basic (pH=8) with saturated NaHCO₃, and concentrated in vacuo. The residue was purified by preparative NH silica gel chromatography with CH₃CN / water (7:3) as an eluent to give N
20 (4-{2-[4-(2-amino-2-iminoethyl)phenyl]ethyl}-1,3-thiazol-2yl)acetamide (26 mg) as an off-white amorphous substance.

1H-NMR (DMSO-d₆), 8 (ppm): 2.11(3H, s), 2.89(4H, m), 3.59(2H, s), 6.72(1H, s), 7.20(2H, d, J=8.0Hz), 7.30(2H, d, J=8.0Hz),

9.38(3H, brs). 25 MS: 303(M+H)⁺

30

<u>Production Example 60</u>: Synthesis of N-{4-[2-(4-{amino(imino)methyl]amino)phenyl)ethyl]-5-[4-(methylthio)benzyl]-1,3-thiazol-2-yl}acetamide Step 1

A mixture of N-{5-[4-(methylthio)benzyl]-4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide and N-{5-[4-(methylthio)benzyl]-4-[(E)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide (Z: E = 2: 1) (570 mg) was dissolved

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in CH_2Cl_2 (6 ml) under N_2 atmosphere. Then m-CPBA (254 mg) was added portionwise to the solution at 0°C. The reaction mixture was stirred at r.t. for 1.5 hours, and diluted in MeOH / CHCl₃. The organic solution was washed with $1N-Na_2CO_{3}$, water and

brine, dried over MgSO₄, and concentrated *in vacuo* to give a mixture of N-{5-[4-(methylsulfinyl)benzyl]-4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide and N-{5-[4-(methylsulfinyl)benzyl]-4-[(E)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide (Z : E = 2 : 1) (282.8 mg) as a yellow amorphous substance.

Z : E = 2 : 1

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.08(3Hx2/3, s), 2.13(3Hx1/3, s), 2.71(3H, s), 4.18(2Hx2/3, s), 4.44(2Hx1/3, s), 6.73(1Hx2/3, d, J=12.5Hz), 6.87(1Hx2/3, d, J=12.5Hz), 7.34(1Hx1/3, d,

15 J=15.5Hz), 7.41-8.17(7/3H, m), 7.41(2Hx2/3, d, J=8.0Hz),
7.50(2Hx1/3, d, J=8.0Hz), 7.63(2Hx2/3, d, J=8.0Hz),
7.93(2Hx1/3, d, J=8.0Hz), 8.14(2Hx2/3, d, J=8.0Hz),
8.22(2Hx1/3, d, J=8.0Hz), 11.89(1Hx2/3, s), 12.20(1Hx1/3, s).
MS: 442(M+H)⁺

20 Step 2

N-{4-[2-(4-Aminophenyl)ethyl]-5-[4-(methylsulfinyl)benzyl]-1,3-thiazol-2-yl}acetamide was prepared in a similar manner according to Step 6 of Production Example 45.

25 1H-NMR (DMSO-d₆), & (ppm): 2.08(3H, s), 2.62-2.84(4H, m),
2.70(3H, s), 3.94(2H, s), 4.85(2H, s), 6.46(2H, d, J=8.5Hz),
6.77(2H, d, J=8.5Hz), 7.23(2H, d, J=8.5Hz), 7.58(2H, d,
J=8.5Hz), 12.00(1H, s).

MS: 414 (M+H)+

30 Step 3

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[4-(methylsulfinyl)benzyl]-1,3-thiazol-4-yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared in

a similar manner according to Step 3 of Production Example 31. $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.08(3H, s), 2.69(3H, s), 2.86(4H, s), 3.98(2H, s), 7.12(2H, d, J=8.5Hz), 7.26(2H, d, J=8.0Hz), 7.43(2H, d, J=8.5Hz), 7.57(2H, d, J=8.0Hz), 9.95(1H, s), 11.43(1H, s), 12.02(1H, s). MS: 656(M+H) +

Step 4

The title compound was prepared in a similar manner according to Step 2 of Production Example 48.

¹⁰ mp. 159.5-161°C 1 H-NMR (DMSC-d₆), δ (ppm): 2.07(3H, s), 2.44(3H, s), 2.79(4H, s), 3.86(2H, s), 6.78(2H, d, J=8.5Hz), 7.02(2H, d, J=8.5Hz), 7.04(2H, d, J=8.5Hz), 7.30(2H, d, J=8.5Hz).

MS: 440 (M+H)+

15 Production Example 61: Synthesis of N-{4-[4-(3{[amino(imino)methyl]amino)propyl)phenyl]-5-[4(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide
hydrochloride

Step 1

To a solution of methyl 4-([4(methylthio)phenyl]acetyl]benzoate (5 g) in dichloromethane
(250 ml) were added acetic acid (0.65 ml) and pyridinium
bromide perbromide (6.51 g) at 0°C, and the mixture was stirred
for 1 h at the same temperarure. The reaction mixture was

25 poured into water (250 ml) and extracted with ethyl acetate
(250 ml). The organic layer was washed with water and brine,
dried over magnesium sulfate and evapolated. The residue was
washed with diisopropylethyl ether and collected by filtration
to give methyl 4-(2-bromo[4-(methylthio)phenyl]acetyl]benzoate

30 as an off-white solid.

 $^{1}\text{H-NMR}$ (CDCl₃), δ (ppm): 2.47(3H, s), 3.94(3H, s), 6.33(3H, s), 7.23(2H, d, J=8.5Hz), 7.43(2H, d, J=8.5Hz).

Step 2

Methyl 4-{2-amino-5-[4-(methylthio)phenyl]-1,3-thiazol-4-yl}benzoate was prepared in a similar manner according to Step 2 of Production Example 46.

¹H-NMR (DMSO-d₆), δ (ppm): 2.47(3H, s), 3.83(3H, s), 7.08-⁵ 7.32(4H, m), 7.52(2H, d, J=8.5Hz), 7.85(2H, d, J=8.5Hz). MS: 357.1(M+H)⁺

Step 3

To a solution of methyl 4-{2-amino-5-[4-(methylthio)phenyl]-1,3-thiazol-4-yl}benzoate (100 mg) in

tetrahydrofuran (4 ml) was added portionwise lithium aluminium hydride (21.3 mg), and the mixture was stirred for 1 h at 20°C. To the reaction mixture were added ethyl acetate (10 ml) and water (3 ml). The resulting precipitate was removed by filtration, and the filtrate was washed with brine, dried over sodium sulfate and evaporated to give (4-{2-amino-5-[4-(methylthio)phenyl]-1,3-thiazol-4-yl}phenyl)methanol as a yellow solid, that was used as crude in the next reaction.

'H-NMR (DMSO-d6), 8 (ppm): 2.46(3H, s), 4.46(2H, d, J=6.0Hz), 5.17(t, 1H, J=5.5Hz), 7.13(d, 2H, J=5.5Hz), 7.17(d, 2H, J=5.5Hz), 7.20(d, 2H, J=8.5Hz), 7.34(d, 2H, J=8.5Hz).

MS: 329.2(M+H).

Step 4

To a suspension of (4-{2-amino-5-[4-(methylthio)phenyl]-1,3-thiazol-4-yl)phenyl)methanol (89.3 mg) in dichloromethane (1 ml) were added pyridine (0.11 ml) and acetylchloride (42.5 µl) at 0°C, and the mixture was stirred at the same temperature for 1 hr. To the reaction mixture was added 1N-hydrochloric acid (10 ml), and the mixture was extracted with ethyl acetate (20 ml x 2). The organic layer was washed with water and brine, dried over magnesium sulfate and evaporated to give a crude green solid (77.6 mg). To a solution of the crude green solid in dichloromethane (3 ml) was added 3-chloroperbenzoic acid (80.7 mg) at 0°C, and the mixture was stirred for 2 hr at

20°C. To the reaction mixture was added saturated sodium hydrogencarbonate aqueous solution (10 ml), and the mixture was extracted with ethyl acetate (20 ml x 2), washed with water and brine, dried over magnesium sulfate, and evaporated to give 4-{2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-yl}benzyl acetate as a brown solid.

¹H-NMR (CDCl₃), δ (ppm): 1.77(3H, s), 2.14(3H, s), 3.10(3H, s), 5.12(2H, s), 7.32(2H, d, J=8.5Hz), 7.45(2H, d, J=8.5Hz), 7.52(2H, d, J=8.5Hz), 7.88(2H, d, J=8.5Hz), 11.1(1H, brs).

Step 5

To a suspension of 4-{2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-yl}benzyl acetate (1.218 g) in metanol (24 ml) was added potassium carbonate (379 mg)

15 at 20°C, and the mixture was stirred for 1 h. To the reaction mixture was added 0.1N-hydrochloric acid (27.4 ml), and the mixture was extracted with chloroform (500 ml), dried over magnesium sulfate and evaporated to give N-{4-[4-(hydroxymethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3
20 thiazol-2-yl}acetamide as a yellow solid.

14-NMR (CDCl₃), δ (ppm): 1.87(3H, s), 3.09(3H, s), 4.72(2H, s), 7.31(2H, d, J=8.5Hz), 7.42(2H, d, J=8.5Hz), 7.51(2H, d, J=8.5Hz), 7.87(2H, d, J=8.5Hz), 7.87(2H, d, J=8.5Hz), 10.83(1H, brs).

MS: 425.0 (M+Na) †

25 Step 6

To a solution of N-{4-[4-(hydroxymethyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (867.4 mg) in methanol (0.6 ml) and chloroform (10 ml) was added manganese(IV) oxide (6.65 g) at 20°C under N2 atmosphere, and the mixture was stirred for 19 hrs. The reaction mixture was filtered through a celite pad. The filtrate was evaporeted to give N-{4-(4-formylphenyl)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide as a yellow solid, that was used as

crude in the next reaction.

 $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.20(3H, s), 3.26(3H, s), 7.63(2H, d, J=8.5Hz), 7.64(2H, d, J=8.0Hz), 7.90(2H, d, J=8.0Hz), 7.92(2H, d, J=8.5Hz), 10.00(1H, s), 12.5(1H, brs).

⁵ Step 7

To a suspension of N- $\{4-(4-formylphenyl)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (360 mg) in chloroform (7 ml) was added$

(carbethoxymethylene)triphenylphosphorane (626 mg) at 20°C, and

the mixture was stirred for 1 h. The reaction mixture was
evaporated. The residue was purified by column chromatography
over silica gel (150 ml) with hexane / ethyl acetate (1:1-1:2)
as an eluent to give ethyl (2E)-3-(4-{2-(acetylamino)-5-[4(methylsulfonyl)phenyl]-1,3-thiazol-4-yl)phenyl)acrylate as a

15 pale vellow solid.

¹H-NMR (CDCl₃), δ (ppm): 1.34(3H, t, J=7.0Hz), 1.93(3H, s), 3.10(3H, s), 4.28(2H, q, J=7.0Hz), 6.45(1H, d, J=16.1Hz), 7.48(4H, s), 7.54(2H, d, J=8.5Hz), 7.67(2H, d, J=16.1Hz), 7.89(2H, d, J=8.5Hz), 10.39(1H, s).

20 MS: 493.1(M+Na)+

Step 8

To a suspension of ethyl (2E)-3-(4-(2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-yl)phenyl)acrylate (306.5 mg) in tetrahydrofuran (3 ml) was added portionwise lithium borohydride (271 mg) at 0°C, and the mixture was stirred for 6.5 h at 20°C. The reaction mixture was poured into a mixture of saturated ammonium chloride aqueous solution (50 ml) and chloroform (50 ml) at 0°C. The organic layer was separeted, dried over maganesium sulfate and evaporarted to give a crude yellow solid (300 mg). The residue was purified by column chromatography over silica gel (80 ml) with hexane / ethyl acetate (1:2-1:5) as an eluent to give N-{4-[4-(3-hydroxypropyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3-

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thiazol-2-yl)acetamide as a pale yellow solid.  
^{1}H-NMR \ (CDCl_{3}), \ \delta \ (ppm): \ 1.71(3H, s), \ 1.80-1.99(2H, m), \ 2.61-2.82(2H, m), \ 3.09(3H, s), \ 3.69(2H, dd, J=6.0, \ 10.0Hz),  
7.17(2H, d, J=8.0Hz), \ 7.37(2H, d, J=8.5Hz), \ 7.53(2H, d, J=8.5Hz), \ 7.87(2H, d, J=8.5Hz), \ 11.1(1H, s).  
MS: 431.20(M+1)<sup>†</sup>
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Step 9

To a solution of N-(4-[4-(3-hydroxypropyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (75 mg) in tetrahydrofuran (0.7 ml) were added triphenylphosphine (68.5 mg) and carbon tetrabromide (86.7 mg) at 0°C, and the mixture was stirred for 1 h at 20°C. The reaction mixture was purified by preparative thin-layer chromatography over silica gel with hexane / ethyl acetate (1:2) as an eluent to give N-(4-[4-(3-bromopropyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide as colorless oil.

1H-NNR (DMSO-d₆), & (ppm): 1.67(3H, s), 2.08-2.28(2H, m), 2.80(2H, t, J=7.5Hz), 3.10(3H, s), 3.41(2H, t, J=6.5Hz), 7.18(2H, d, J=8.0Hz), 7.39(2H, d, J=8.0Hz), 7.53(2H, d, J=8.5Hz), 7.87(2H, d, J=8.5Hz), 11.1(1H, s).

Step 10

MS: 515.0 (M+Na)+

To a solution of N-{4-[4-(3-bromopropyl)phenyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (82 mg) in N,N-dimethylformamide (0.82 ml) was added phthalimide potassium salt (30.8 mg), and the mixture was stirred for 2hrs. at 50°C. The reaction mixture was cooled to 20°C, then water was added to the reaction mixture, and the mixture was extracted with ethyl acetate, washed with brine, dried over magnesium sulfate and evaporated to give a crude material (92.0 mg). The crude material was purified by preparative thin-layer chromatography over silica gel to give N-{4-{4-[3-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)propyl]phenyl}-5-[4-

(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide.

 $^1H\text{-NMR}$ (CDC1₃), δ (ppm): 1.72(3H, s), 1.90-2.13(2H, m), 2.60-2.79(2H, m), 3.09(3H, s), 3.74(2H, t, J=7.3Hz), 7.18(2H, d, J=8.0Hz), 7.37(2H, d, J=8.0Hz), 7.52(2H, d, J=8.5Hz), 7.66-

⁵ 7.78(2H, m), 7.80-7.92(4H, m), 11.0(1H, s).

MS: 582.1 (M+Na)+

Step 11

To a solution of N-{4-(4-[3-(1,3-dioxo-1,3-dihydro-2H-isoindo1-2-y1)propy1]pheny1}-5-[4-(methylsulfony1)pheny1]-1,3thiazo1-2-y1}acetamide (53.2 mg) in acetonitrile (0.5 ml) was added hydrazine monohydrate (46.1 μl), and the mixture was stirred at 50°C for 30 min. The volatiles were evaporated. To the mixture was added chloroform (1 ml), and an insoluble material was removed by filtration. The filtrate was purified by preparative thin-layer chromatography over NH silica gel with chloroform / methanol (10:1) as an eluent to give N-{4-[4-(3-aminopropy1)pheny1]-5-[4-(methylsulfony1)pheny1]-1,3-thiazo1-2-y1}acetamide as a yellow solid.

¹H-NNR (DMSO-d₆), δ (ppm): 1.69(3H, s), 1.69-1.88(2H, m), 2.60-

20 2.74(2H, m), 2.76(2H, t, J=7.0Hz), 3.09(3H, s), 7.15(2H, d, J=8.5Hz), 7.36(2H, d, J=8.5Hz), 7.36(2H, d, J=8.5Hz), 7.53(2H, d, J=8.5Hz).

MS: 428.2 (M-H) ~

Step 12

25

Di-tert-butyl ((E)-{[3-(4-{2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-yl}phenyl)propyl]amino}methylidene)biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31.

³⁰ ¹H-NMR (CDCl₃), δ (ppm): 1.49(9H, s), 1.50(9H, s), 1.67-1.97(2H, m), 2.01(3H, s), 2.69(2H, t, J=8.1Hz), 3.09(3H, s), 3.41-3.54(2H, m), 7.16(2H, d, J=8.1Hz), 7.36(2H, d, J=8.1Hz), 7.54(2H, d, J=8.5Hz), 7.87(2H, d, J=8.4Hz), 8.38(1H, t,

J=5.1Hz), 9.87(1H, brs), 11.5(1H, s).

MS: 694.2 (M+Na)+

Step 13

The title compound was prepared in a similar manner 5 according to Step 4 of Production Example 31.

¹H-NMR (DMSO-d₆), δ (ppm): 1.72-1.85(2H, m), 2.19(3H, s), 2.58-2.66(2H, m), 3.08-3.18(2H, m), 3.25(3H, s), 6.65-7.58(4H, brs), 7.21(2H, d, J=8.4Hz), 7.36(2H, d, J=8.1Hz), 7.56(2H, d, J=8.4Hz), 7.67(1H, t, J=5.1Hz), 7.89(2H, d, J=8.4Hz), 12.4(1H, s).

MS: 472.1(M+H) + free

<u>Production Example 62</u>: Synthesis of N-{4-(2-{4-[(aminooxy)methyl]phenyl}ethyl)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide

15 Step 1

Methyl 4-((E)-2-{2-(acetylamino)-5-[4-(methylthio)phenyl]-1,3-thiazol-4-yl}vinyl)benzoate was prepared from N-{5-[4-(methylthio)phenyl]-4-formyl-1,3-thiazol-2-yl}acetamide in a similar manner according to Step 1 of Production Example 53.

¹H-NMR (DMSO-d_e), δ (ppm): 2.12(3Hx1/3, s), 2.19(3Hx2/3, s), 2.54(3H, s), 3.85(3H, s), 6.55(1Hx1/3, d, J=12.6Hz), 6.73(1Hx1/3, d, J=12.6Hz), 7.17-7.72(8H+2Hx2/3, m), 7.84(2Hx1/3, d, J=8.5Hz), 7.93(2Hx2/3, d, J=8.5Hz), 12.31(1H, 25 brs).

MS: 423.1 (M-H)

Step 2

Methyl 4-((E)-2-{2-(acetylamino)-5-[4-

(methylsulfonyl)phenyl]-1,3-thiazol-4-yl}vinyl)benzoate was

prepared in a similar manner according to Step 2 of Production
 Example 32.

 1 H-NMR (DMSO-d₆), δ (ppm): 2.15(3Hx1/5, s), 2.21(3Hx4/5, s), 3.24(3Hx1/5, s), 3.30(3Hx4/5, s), 3.84(3Hx1/5, s),

3.85(3Hx4/5, s), 6.64(1Hx1/5, d, J=12.6Hz), 6.81(1Hx1/5, d, J=12.6Hz), 7.31(1Hx4/5, d, J=15.6Hz), 7.52(1Hx4/5, d, J=15.6Hz), 7.30-8.11(8H, m), 12.24(1Hx1/5, s), 12.49(1Hx4/5, s).

5 MS: 479.0 (M+Na) *

Step 3

Methyl 4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-yl}ethyl)benzoate was prepared in a similar manner according to Step 6 of Production 10 Example 45.

 1 H-NMR (DMSO-d₆), δ (ppm): 2.31(3H, s), 2.97-3.07(4H, m), 3.08(3H, s), 3.91(3H, s), 7.09(2H, d, J=8.1Hz), 7.32(2H, d, J=8.1Hz), 7.87(4H, d, J=8.1Hz), 8.75(1H, s). MS: 481.0(M+Na) $^{+}$

15 Step 4

N-{4-{2-[4-(Hydroxymethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide was prepared in a similar manner according to Step 4 of Production Example 53.

20 1H-NNR (DMSO-d₆), 8 (ppm): 2.17(3H, s), 2.96(4H, s), 3.24(3H, s), 4.43(2H, s), 7.06(2H, d, J=8.1Hz), 7.18(2H, d, J=8.1Hz), 7.50(2H, d, J=8.4Hz), 7.91(2H, d, J=8.4Hz), 12.33(1H, s). MS: 453.1(M+Na)*

Step 5

N-{4-{2-[4-(Hydroxymethyl)phenyl]ethyl}-5-[4(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (100 mg),
N-hydroxyphthalimide (39.8 mg), triphenylphosphine (64 mg) and
tetrahydrofuran (2 ml) were combined under nitrogen
atmosphere, then, diethyl azodicarboxylate (40 wt% solution in
toluene) (0.111 ml) was added to the solution at 0°C, and the
mixture was stirred at 20°C for 5 hrs. The reaction mixture
was poured into saturated sodium hydrogen carbonate aqueous
solution, and extracted with chloroform. The organic layer was

washed with brine, dried over magnesium sulfate, filtered and evaporated. The crude material was purified by preparative thin-layer chromatography over silica gel with chloroform / methanol (30:1) as an eluent to give N-{4-[2-(4-{[(1,3-dioxo-

5 1,3-dihydro-2H-isoindol-2-yl)oxy]methyl}phenyl)ethyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide as a yellow foam.

¹H-NMR (CDCl₃), δ (ppm): 2.30(3H, s), 2.95-3.00(4H, m), 3.09(3H, s), 5.15(2H, s), 7.04(2H, d, J=8.1Hz), 7.21-7.92(10H, ¹⁰ m), 9.31(1H, brs).

MS: 598.1 (M+Na)+, 574.0 (M-H)-

Step 6

To a solution of N-{4-[2-(4-{[(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)oxy]methyl}phenyl)ethyl]-5-[4-

¹⁵ (methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (116.8 mg)

in N,N-dimethylformamide (1.1 ml) was added methylhydrazine (11.9 $\mu l)$ under N_2 atmosphere, and the mixture was stirred at 20°C for 4hrs. The reaction mixture was concentrated in vacuo. Ethyl acetate was added to the residue, and the precipitate was filtered off. The filtrate was concentrated in vacuo to give a crude yellow solid (105.1 mg). The crude material was purified by preparative thin-layer chromatography over silica gel with chloroform / methanol (30:1) as an eluent to give a pale yellow powder. The obtained powder was washed with acetonitrile, and the precipitate was collected by filtration

25 acetonitrile, and the precipitate was collected by filtration
to give N-{4-(2-{4-[(aminooxy)methyl]phenyl}ethyl)-5-[4(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (8.4 mg) as
a white solid.

¹H-NNR (DMSO-d₆), δ (ppm): 2.17(3H, s), 2.91-3.02(4H, m),
³⁰ 3.24(3H, s), 4.51(2H, s), 5.98(2H, s), 7.09(2H, d, J=8.1Hz),
7.19(2H, d, J=8.1Hz), 7.51(2H, d, J=8.4Hz), 7.91(2H, d,
J=8.1Hz), 12.33(1H, brs).

MS: 468.0 (M+H) +

Production Example 63: Synthesis of N-{4-{2-[4-({[amino(imino)methyl]amino}methyl)phenyl]ethyl}-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide hydrochloride

5 Step 1

N-{4-{2-[4-(Bromomethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide was prepared from N-(4-[2-{4-(hydroxymethyl)phenyl}ethyl]-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl)acetamide in a 10 similar manner according to Step 9 of Production Example 61. ¹H-NMR (DMSO-d₆), δ (ppm): 2.17(3H, s), 2.90-3.10(4H, m), 3.23(3H, s), 4.67(2H, s), 7.10(2H, d, J=8.1Hz), 7.31(2H, d, J=8.1Hz), 7.48(2H, d, J=8.4Hz), 7.90(2H, d, J=8.4Hz), 12.33(21H, s).

15 MS: 491.0 (M-H) -

Step 2

To a solution of N-{4-{2-[4-(bromomethyl)phenyl]ethyl}-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide (70 mg) in N,N-dimethylformamide (1 ml) was added diformimide sodium 20 salt (13.5 mg), and the mixture was stirred for 10 min at 20°C. To the reaction mixture was added water, the mixture was extracted with ethyl acetate, washed with water twice, dried over magnesium sulfate, and evaporated to give a crude diformimide compound. The diformimide compound was suspended 25 in conc. hydrocloric acid (200 μ l), ethanol (2 ml) and methanol (0.5 ml). The reaction mixture was stirred at 20°C for 3hrs., then at 50°C for 3hrs. The volatails were evaporated. To the residue was added saturated sodium hydrogen carbonate aqueous solution, the mixture was extracted with chloroform, dried 30 over maganesium sulfate and evaporated to give crude N-{4-(2-{4-[aminomethyl]phenyl}ethyl)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-2-yl}acetamide, that was used as crude in the next reaction.

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MS: 428.8 (M+H) +

Step 3

Di-tert-butyl ((E)-{[4-(2-{2-(acetylamino)-5-[4-(methylsulfonyl)phenyl]-1,3-thiazol-4-

5 yl)ethyl)benzyl]amino}methylidene)biscarbamate was prepared in
a similar manner according to Step 3 of Production Example 31.

¹H-NNMR (CDCl₃), δ (ppm): 1.48(9H, s), 1.51(9H, s), 2.30(3H, s),
2.98(4H, s), 3.08(3H, s), 4.57(2H, d, J=5.1Hz), 7.04(2H, d,
J=8.1Hz), 7.17(2H, d, J=8.1Hz), 7.38(2H, d, J=8.4Hz), 7.91(2H,
¹0 d, J=8.4Hz), 8.54(1H, t, J=5.1Hz), 8.79(1H, s), 11.53(1H, s).
MS: 672.2 (M+H)²

Step 4

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

15 ¹H-NMR (DMSO-d₆), δ (ppm): 2.18(3H, s), 2.90-3.05(4H, m), 3.25(3H, s), 4.31(2H, d, J=6.2Hz), 6.65-7.73(4H, brs), 7.14(2H, d, J=8.1Hz), 7.18(2H, d, J=8.1Hz), 7.52(2H, d, J=8.4Hz), 7.93(2H, d, J=8.4Hz), 12.35(1H, s). MS: 506.0 (M-H)⁻

25 Ethyl 4-(4-iodophenyl)-2-oxobutanoate was prepared from Ethyl 3-(4-iodophenyl)propanoate in a similar manner according to Step 2 of Production Example 47.

¹H-NMR (CDCl₃), δ (ppm): 1.35(3H, t, J=7.0Hz), 2.90(2H, t, J=7.5Hz), 3.15(2H, t, J=7.5Hz), 4.31(2H, q, J=7.0Hz), 6.96(2H, ³⁰ d, J=8.0Hz), 7.61(8.5Hz).

MS: 331.0 (M-H)

Step 2

Ethyl 3-bromo-4-(4-iodophenyl)-2-oxobutanoate was

prepared in a similar manner according to Step 1 of Production Example 46.

¹H-NMR (CDCl₃), δ (ppm): 1.38(3H, t, J=7.0Hz), 3.19(1H, dd, J=7.5, 14.6Hz), 3.47(1H, dd, J=7.5, 14.6Hz), 4.36(2H, q, ⁵ J=7.0Hz), 5.21(1H, dd, J=7.5, 7.5Hz), 7.00(2H, d, J=8.5Hz), 7.65(2H, d, J=8.5Hz).

MS: 369.2

Step 3

Ethyl 3-bromo-4-(4-iodophenyl)-2-oxobutanoate (1.32 g)

was dissolved in ethanol (26 ml), and then, thiourea (244 mg)
was added to the solution. The reaction mixture was refluxed
for 1 h under nitrogen atmosphere. The cooled reaction mixture
was evaporated in vacuo. The crude material was triturated
with diethyl ether to give ethyl 2-amino-5-(4-iodobenzyl)-1,3
thiazole-4-carboxylate hydrobromide as a pale yellow solid.

'H-NMR (DMSO-d₆), & (ppm): 1.27(3H, t, J=7.0Hz), 4.28(2H, q,
J=7.0Hz), 4.31(2H, s), 7.10(2H, d, J=8.5Hz), 7.69(2H, d,

MS: 389.0 (M+H)+, 411.0 (M+Na)+

20 Step 4

J=8.5Hz).

Ethyl 2-amino-5-(4-iodobenzyl)-1,3-thiazole-4-carboxylate hydrobromide (1.386 g) was dissolved in dichloromethane (14 ml) under nitrogen atmosphere. Then, pyridine (0.765 ml) and acethyl chloride (0.336 ml) were added dropwise to the solution at 0°C. The reaction mixture was stirred at 20°C for 1 h. The organic solution was washed with 1N-hydrochloric acid, water and brine, dried over magnesium sulfate, and concentrated in vacuo. The residue was washed with disopropyl ether to give ethyl 2-(acetylamino)-5-(4-iodobenzyl)-1,3-30 thiazole-4-carboxylate as a white solid.

¹H-NMR (DMSO-d₆), δ (ppm): 1.27(3H, t, J=7.0Hz), 2.09(3H, s), 4.26(2H, q, J=7.0Hz), 4.43(2H, s), 7.10(2H, d, J=8.0Hz), 7.67(2H, d, J=8.0Hz), 12.44(1H, s).

MS: 431.0 (M+H)+, 453.0 (M+Na)+

Step 5

N-[4-Formyl-5-(4-iodobenzyl)-1,3-thiazol-2-yl]acetamide was prepared in a similar manner according to Step 4 of ⁵ Production Example 46.

 1 H-NNR (DMSO-d₆), δ (ppm): 2.11(3H, s), 4.48(2H, s), 7.11(2H, d, J=8.5Hz), 7.68(2H, d, J=8.5Hz), 10.00(1H, s). Ms: 409.0(M+Na) $^{+}$

Step 6

N-{5-(4-Iodobenzyl)-4-[2-(4-nitrophenyl)vinyl]-1,3thiazol-2-yl}acetamide was prepared in a similar manner
according to Step 5 of Production Example 45.

¹H-NMR (CDCl₃), δ (ppm): 2.07(3Hx2/3, s), 2.15(3Hx1/3, s),
3.96(2Hx2/3, s), 4.12(2Hx1/3, s), 6.63(1Hx2/3, d, J=12.6Hz),
6.70(1Hx2/3, d, J=12.6Hz), 6.94(2Hx2/3, d, J=8.0Hz),
6.99(2Hx1/3, d, J=8.0Hz), 7.12(1Hx1/3, d, J=15.6Hz),
7.25(1Hx1/3, d, J=8.5Hz), 7.39(2Hx2/3, d, J=9.0Hz),
7.56(2Hx1/3, d, J=8.5Hz), 7.62(2Hx2/3, d, J=8.0Hz),
7.65(2Hx1/3, d, J=8.5Hz), 8.00(2Hx2/3, d, J=8.5Hz),
20 8.22(2Hx1/3, d, J=8.5Hz), 9.85(1Hx1/3, s), 10.18(1Hx2/3, s).
MS: 528.0(M+H)[†]

Step 7

To a solution of a mixture of N-{5-(4-iodobenzy1)-4-[(Z)-2-(4-nitropheny1)viny1]-1,3-thiazo1-2-y1}acetamide and N-{5-(4-iodobenzy1)-4-[(E)-2-(4-nitropheny1)viny1]-1,3-thiazo1-2-y1}acetamide (Z:E=2:1) (558.2 mg) in methanol (2.8 ml) and N,N-dimethylformamide (5.5 ml) were added palladium(II) acetate (49.6 mg), 1,3-bis(diphenylphosphino)propane (109 mg) and triethylamine (308 µl). Carbon monooxide gas was bubbled through the solution for 30 min at 25°C. Then the reaction mixture was stirred for 6 hrs. at 70°C under carbon monooxide atmosphere. The reaction mixture was cooled to 25°C, diluted with ethyl acetete, washed with brine, dried over magnesium

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sulfate and evaporated to give a crude yellow foam (645 mg).
   The crude foam was purified by flash column chromatography
   over silica gel with toluene / ethyl acetate (2:1-3:2) as an
   eluent, and triturated with ethyl ether to give a mixture of
5 N-{5-(4-(methoxycarbonyl)benzyl)-4-[(Z)-2-(4-
   nitrophenyl) vinyl]-1,3-thiazol-2-yl}acetamide and N-{5-(4-
   (methoxycarbonyl)benzyl)-4-[(E)-2-(4-nitrophenyl)vinyl]-1,3-
   thiazol-2-yl}acetamide (Z:E=2:3) as a yellow solid.
   ^{1}H-NMR (CDCl<sub>3</sub>), & (ppm): 2.09(3Hx2/5, s), 2.20(3Hx3/5, s),
10 3.91(3H, s), 4.10(2Hx2/5, s), 4.25(2Hx3/5, s), 7.27(2Hx2/5,
   s), 7.14(1Hx3/5, d, J=15.6Hz), 7.25(2Hx2/5, d, J=9.0Hz),
   7.29(1Hx3/5, d, J=15.6Hz), 7.31(2Hx3/5, d, J=8.5Hz),
   7.38 (2Hx2/5, d, J=9.0Hz), 7.57 (2Hx3/5, d, J=8.5Hz),
   7.97(2Hx2/5, d, J=8.5Hz), 7.99(2Hx2/5, d, J=9.0Hz),
15 8.00(2Hx3/5, d, J=8.5Hz), 8.20(2Hx3/5, d, J=9.0Hz),
   9.55(1Hx3/5, brs), 10.11(1Hx2/5, brs).
   MS: 460.1(M+Na)+
   Step 8
         Methyl 4-({2-(acetylamino)-4-[2-(4-aminophenyl)ethyl]-
20 1.3-thiazol-5-vl}methvl)benzoate was prepared in a similar
   manner according to Step 6 of Production Example 45.
   <sup>1</sup>H-NMR (CDCl<sub>3</sub>), 8 (ppm): 2.20(3H, s), 2.80(4H, s), 3.40-
   3.67(2H, m), 3.83(2H, s), 3.90(3H, s), 6.57(2H, d, J=8.5Hz),
   6.84(2H, d, J=8.5Hz), 7.09(2H, d, J=8.0Hz), 7.91(2H, d,
25 J=8.5Hz), 8.96(1H, brs).
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MS: 410.2(M+H)+, 432.2(M+Na)+

Step 9

Methyl 4-[(2-(acetylamino)-4-{2-[4-({(Z)-[(tert-butoxycarbonyl)amino][(tert-

30 butoxycarbonyl)imino]methyl}amino)phenyl]ethyl}-1,3-thiazol-5yl)methyl]benzoate was prepared in a similar manner according
to Step 3 of Production Example 31.

 $^{1}\text{H-NMR}$ (CDCl₃), δ (ppm): 1.49(9H, s), 1.54(9H, s), 2.20(2H, s),

2.83(4H, s), 3.88(2H, s), 3.89(3H, s), 7.03(2H, d, J=8.5Hz), 7.17(2H, d, J=8.0Hz), 7.44(2H, d, J=8.0Hz), 7.93(2H, d, J=8.5Hz), 9.09(1H, brs), 10.24(1H, s), 11.64(1H, s).

MS: 652.3(M+H)⁺, 652.3(M+Na)⁺

⁵ Step 10

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NNR (DMSO-d₆), δ (ppm): 2.09(3H, s), 2.86(4H, s), 3.83(3H, s), 3.96-4.10(2H, m), 7.13(2H, d, J=8.5Hz), 7.24(2H, d, J=9.0Hz), 7.26(2H, d, J=8.5Hz), 7.35(4H, s), 7.89(2H, d, J=8.0Hz), 9.71(1H, s), 12.01(1H, s).

MS: 452.2 (M+H) free

<u>Production Example 65</u>: Synthesis of 4-({2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-5-

y1}methy1)-N,N-dimethylbenzamide hydrochloride

Step 1

28 3 50 Methyl 4-{[2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazol-5-yl]methyl}benzoate was prepared from the compound obtained in Step 8 of Production Example 64 in a similar manner according to Step 1 of Production Example 52.

¹H-NMR (CDCl₃), δ (ppm): 1.52(9H, s), 2.23(3H, s), 2.81(4H, s), 3.86(2H, s), 3.90(3H, s), 6.93(2H, d, J=8.0Hz), 7.13(2H, d, J=8.5Hz), 7.19(2H, d, J=8.0Hz), 7.91(2H, d, J=8.5Hz), 8.48²⁵ 9.69(1H, brs).

MS: $510.2 (M+H)^+$, $532.3 (M+Na)^+$

Step 2

Methyl 4-{[2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazol-5
yl]methyl}benzoate (287.7 mg), 1N-sodium hydroxide (1.41 ml)

and ethanol (2.9 ml) were combined, and the mixture was

refluxed for 3 hrs. After cooling to 25°C, the organic solvent

was removed in vacuo. The aqueous solution was acidified with

1N-hydrochloric acid (pH=4), and the precipitate was filtered in vacuo to give 312.5 mg of a pale yellow solid. The solid was dissolved in pyridine (4.3 ml) under nitrogen atmosphere, and then, acethyl chloride (0.12 ml) was added dropwise to the solution at 0°C. The reaction mixture was stirred at 25°C for 3 hrs., and pyridine was removed in vacuo. The residue was suspended in water, and acidified with 1N-hydrochloric acid. The precipitate was collected in vacuo. The solid was washed with water and diethyl ether to give 4-{[2-(acetylamino)-4-(2-4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazol-5-yl]methyl]benzoic acid as a pale yallow solid.

1H-NNR (DMSO-d₆), 8 (ppm): 1.47(9H, s), 2.08(3H, s), 2.70-2.90(4H, m), 3.92(2H, s), 6.99(2H, d, J=8.4Hz), 7.10(2H, d, J=8.0Hz), 7.33(2H, d, J=8.0Hz), 7.81(2H, d, J=8.4Hz), 9.24(1H, 15 s), 12.00(1H, s), 12.84(1H, brs).

MS: 494.4 (M-H)

Step 3

To a solution of 4-{[2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazol-5-

- 20 y1]methyl}benzoic acid (50 mg) in 0.5 ml of dichloromethane
 were added methylamine hydrochloride (10.7 mg), 1hydroxybenzotriazole (20.4 mg) and 1-ethyl-3-(3dimethylaminopropyl)carbodiimide (55.3 μl), then, the mixture
 was stirred for 3 hrs. at 25°C. The reaction mixture was
- ²⁵ diluted with 10 ml of chloroform and washed with water and brine. The organic layer was dried over magnesium sulfate and evaporated under vaccum. The residue was triturated with ethyl acetate and diisopropylether, and collected by filtration to give tert-butyl {4-[2-(2-(acetylamino)-5-{4-
- 30 [(dimethylamino)carbonyl]benzyl}-1,3-thiazol-4yl)ethyl]phenyl}carbamate as a pale yellow solid.

 ¹H-NMR (CDCl₃), δ (ppm): 1.51(9H, s), 2.23(3H, s), 2.83(4H, s),
 2.95(3H,s), 3.09(3H, s), 3.82(2H, s), 6.47-6.81(1H, brs),

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6.94(2H, d, J=8.1Hz), 7.05(2H, d, J=8.1Hz), 7.18(2H, d, J=8.1Hz), 7.28(2H, d, J=8.1Hz), 8.50-9.09(1H, brs). MS: 523.3 (M+H) +, 545.2 (M+Na) +

Step 4

5 tert-Butvl (4-[2-(2-(acetvlamino)-5-[4-[(dimethylamino)carbonyl]benzyl]-1,3-thiazol-4v1)ethyllphenyllcarbamate (39.1 mg) and trifluoroacetic acid (1 ml) were combined at 0°C. The reaction mixture was stirred at 25°C for 2 hrs., and concentrated in vacuo. The residue was 10 added to chloroform (20 ml) and 1N-sodium hydroxide (10 ml). The oraganic layer was separated, dried with magnesium sulfate, and evaporated to give yellow oil (33.3 mg). The crude vellow oil, N.N'-bis(tert-butoxycarbonyl)-1H-pyrazole-1carboxamidine (45.8 mg) and tetrahydrofuran (0.5 ml) were 15 combined under nitrogen atmosphere, and the mixture was stirred at 25°C for 34 hrs. To the reaction mixture was added N, N'-bis(tert-butoxycarbonyl)-1H-pyrazole-1-carboxamidine (11 mg), and the mixture was stirred at 50°C for 3 hrs. Then, the mixture was concentrated in vacuo. The residue was purified by 20 preparative thin-layer chromatography over silica gel with chloroform / methanol (20:1) as an eluent to give di-tertbutvl [(E)-({4-[2-(2-(acetvlamino)-5-{4-[(dimethylamino)carbonyl]benzyl}-1,3-thiazol-4yl)ethyl]phenyl}amino)methylidene]biscarbamate as colorless 25 oil (12.9 mg). $^{1}\text{H-NMR}$ (CDCl₃), δ (ppm): 1.50(9H, s), 1.54(9H, s), 2.21(3H, s), 2.85(4H, s), 2.96(3H, brs), 3.08(3H, brs), 3.86(2H, s), 7.06(2H, d, J=8.5Hz), 7.14(2H, d, J=8.1Hz), 7.33(2H, d,

J=8.5Hz), 7.46(2H, d, J=8.5Hz), 8.81-9.21(1H, brs), 10.25(1H, 30 s), 11.63(1H, s).

MS: 665.3 (M+H) +, 687.2 (M+Na) +

Step 5

The title compound was prepared in a similar manner

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according to Step 4 of Production Example 31.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>), δ (ppm): 2.09(3H, s), 2.86(4H, s), 2.88(3H, s), 2.96(3H, s), 3.97(2H, s), 7.12(2H, d, J=8.4Hz), 7.16(2H, d, J=8.1Hz), 7.23(2H, d, J=8.4Hz), 7.32(2H, d, J=8.1Hz),
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MS: 465.2(M+H) + free

⁵ 7.34(4H, s), 9.70(1H, s), 12.01(1H, s).

Production Example 66: Synthesis of 4-({2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-5-vl)methyl)-N-methylbenzamide hydrochloride

10 Step 1

tert-Butyl {4-[2-(2-(acetylamino)-5-{4[(methylamino)carbonyl]benzyl}-1,3-thiazol-4yl)ethyl]phenyl}carbamate was prepared from the compound obtained in Step 2 of Production Example 65 in a similar manner according to Step 3 of Production Example 65.

¹H-NNR (CDCl₃), δ (ppm): 1.52(9H, s), 2.23(3H, s), 2.782.89(4H, m), 3.00(3H, d, J=4.8Hz), 3.83(2H, s), 6.20(2H, d, J=4.8Hz), 6.36-6.78(1H, brs), 6.94(2H, d, J=8.4Hz), 7.05(2H, d, J=8.4Hz), 7.18(2H, d, J=8.4Hz), 7.63(2H, d, J=8.4Hz), 8.6020 9.09(1H, brs).

MS: 509.2 (M+H) +, 531.2 (M+Na)+

Step 2

Di-tert-butyl [(E)-({4-[2-(2-(acetylamino)-5-[4-[(methylamino)carbonyl]benzyl}-1,3-thiazol-4-

25 yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared in
a similar manner according to Step 4 of Production Example 65.

¹H-NNR (CDCl₃), δ (ppm): 1.49(9H, s), 1.54(9H, s), 2.22(3H, s),
2.83(4H, s), 2.99(3H, d, J=4.8Hz), 3.86(2H, s), 6.16(1H, d,
J=4.0Hz), 7.01(2H, d, J=8.4Hz), 7.13(2H, d, J=8.4Hz), 7.42(2H,

³0 d, J=8.4Hz), 7.66(2H, d, J=8.4Hz), 8.77-9.10(1H, brs),

10.24(1H, s), 11.62(1H, s). MS: 651.3(M+H)⁺, 673.3(M+Na)⁺

Step 3

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^1H\text{-NMR}$ (DMSO-d₆), δ (ppm): 2.08(3H, s), 2.76(3H, d, J=4.8Hz), 2.86(4H, s), 3.98(2H, s), 7.13(2H, d, J=8.4Hz), 7.19(2H, d,

5 J=8.1Hz), 7.23(2H, d, J=8.4Hz), 7.30(4H, s), 7.74(2H, d, J=8.1Hz), 8.38(2H, d, J=4.4Hz), 9.62(1H, s), 11.99(1H, s).
MS: 451.3(M+H)⁻ free

Production Example 67: Synthesis of N-{4-[2-(4-[amino(imino)methyl]amino)phenyl)ethyl]-5-

10 [(dimethylamino)methyl]-1,3-thiazol-2-yl)acetamide dihydrochloride

Step 1

To a solution of N- $\{4-[(Z)-2-(4-\text{nitrophenyl}) \text{ vinyl}]-1,3-\text{thiazol-2-yl}_{acetamide}$ (500 mg) in acetic acid (3 ml) were added dimethylamine hydrochloride (169 mg) and paraformaldehyde (62.2 mg), and the mixture was stirred at 100°C (bath temp.) for 2 hrs. The solvent was removed in vacuo, and the mixture was adjusted to pH=9 with saturated sodium hydrogen carbonate aqueous solution, extracted with

- 20 ethyl acetate. The organic layer was washed with brine, dried over magnesium sulfate and evaporated. The crude compound was purified by flash column chromatography over silica gel with dichloromethane / methanol (100:1) → (20:1) as an eluent to give N-{5-[(dimethylamino)methyl]-4-[(Z)-2-(4-
- 25 nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide as a yellow amorphous substance.

 $^{1}\text{H-NMR}$ (CDC1₃), δ (ppm): 2.08(3H, s), 2.26(6H, s), 3.47(2H, s), 6.63(1H, d, J=12.6Hz), 6.70(1H, d, J=12.6Hz), 7.43(2H, d, J=9.0Hz), 8.03(2H, d, J=9.0Hz), 10.20(1H, brs).

30 MS: 347 (M+H)+, 369 (M+Na)+

Step 2

 $N-\{4-[2-(4-Aminophenyl)ethyl]-5-[(dimethylamino)methyl]-1,3-thiazol-2-yl\}acetamide was prepared in a similar manner$

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according to Step 6 of Production Example 45.
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¹H-NMR (CDC1₃), δ (ppm): 2.19(6H, s), 2.23(3H,s), 2.80(4H, s), 3.30(2H, s), 3.56(2H, s), 6.60(2H, d, J=8.4Hz), 6.91(2H, d, J=8.4Hz), 8.54-8.84(1H, brs).

5 MS: 317.2 (M-H) -

Step 3

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[(dimethylamino)methyl]-1,3-thiazol-4yl]ethyl)phenyl]amino}methylidene)biscarbamate was prepared in a similar manner according to Step 7 of Production Example 45. ¹H-NMR (CDCl₃), δ (ppm): 1.50(9H, s), 1.53(9H, s), 2.21(6H, s), 2.22(3H, s), 2.87(4H, s), 3.36(2H, s), 7.09(2H, d, J=8.5Hz), 7.46(2H, d, J=8.5Hz), 8.89-9.97(1H, brs), 10.24(1H, s),

15 MS: 561.3 (M+H)+, 583.3 (M+Na)+

Step 4

11.63(1H, s).

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. $^{1}\text{H-NMR}$ (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.66(3H, s), 2.68(3H,

20 s), 2.96(4H, s), 4.37(2H, d, J=4.8Hz), 7.15(2H, d, J=8.4Hz), 7.32(2H, d, J=8.4Hz), 7.51(4H, s), 10.08(1H, s), 10.64(1H, t, J=4.8Hz), 12.33(1H, s).

MS: 361.1 (M+H) +

Production Example 68: Synthesis of N-{5-[(4-acetyl-1-25 piperazinyl)methyl]-4-[2-(4-

{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol-2-yl}acetamide dihydrochloride

Step 1

N-{5-[(4-Acetyl-1-piperazinyl)methyl]-4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide was prepared from N-{4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide in a similar manner according to Step 1 of Production Example 67.

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 1 H-NMR (CDCl₃), δ (ppm): 2.08(6H, s), 2.34-2.59(4H, m), 3.41-3.53(2H, m), 3.56(2H, s), 3.58-3.69(2H, m), 6.62(1H, d, J=12.6Hz), 6.68(1H, d, J=12.6Hz), 7.45(2H, d, J=8.5Hz), 8.05(2H, d, J=9.0Hz), 10.18(1H, s).

5 MS: 452.0 (M+Na) *

Step 2

N-(5-[(4-Acetvl-1-piperazinvl))methvl]-4-[(Z)-2-(4-Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acetvl-1-piperazinvl)]methvl]-4-[(Z)-2-(Acenitrophenyl) vinyl]-1,3-thiazol-2-vl}acetamide (1080 mg), methanol (2 ml), tetrahydrofuran (2 ml), acetic acid (0.3 ml) 10 and then 10% palladium on carbon (150 mg) were combined under nitrogen atmosphere. The mixture was stirred under 3 atm hydrogen for 3 hrs. at 25°C. The reaction mixture was filtered through a celite pad, and the filtrate was concentrated in vacuo to give a crude material (192.3 mg). To the residue was 15 added saturated sodium hydrogen carbonate aqueous solution, and the mixture was extracted with chroloform. The organic layer was washed with brine, dried over MgSO4, and concentrated in vacuo to give a pink amorphous substance (124.7 mg). The pink amorphous substance (124.7 mg), N,N'-bis(tert-20 butoxycarbonyl)-1H-pyrazole-1-carboxamidine (93.6 mg) and tetrahydrofuran (2 ml) were combined under nitrogen atmosphere. The reaction mixture was stirred at 25°C for 14 hrs., and concentrated in vacuo. The residue was purified by preparative thin-laver chromatography over silica gel with 25 chloroform / methanol (20:1) as an eluent to give di-tert-

piperazinyl)methyl]-1,3-thiazol-4yl}ethyl)phenyl]amino}methylidene)biscarbamate as colorless
oil (121.1 mg).

butyl $((Z) - \{[4 - (2 - \{2 - (acetylamino) - 5 - [(4 - acetyl - 1 - (acetyl - (acetyl - 1 - (acetyl - 1 - (acetyl - 1 - (acetyl - 1 - (acetyl - (acetyl - 1 - (acetyl - (acetyl - 1 - (acetyl - 1 - (acetyl - (acetyl - 1 - (acetyl - 1 - (acetyl - 1 - (acetyl - 1 - (acetyl - (acetyl - 1 - (acetyl - 1 - (acetyl - 1 - (acetyl - (acetyl - (acetyl - 1 - (acetyl - (acetyl$

30 ¹H-NMR (CDCl₃), δ (ppm): 1.50(9H, s), 1.53(9H, s), 2.06(3H, s), 2.24(3H, s), 2.20-2.32(2H, m), 2.33-2.44(2H, m), 2.74-2.96(4H, m), 3.30-3.45(4H, m), 3.52-3.65(2H, m), 7.04(2H, d, J=8.5Hz), 7.45(2H, d, J=8.5Hz), 8.85-10.17(1H, brs), 10.25(1H, s),

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11.63(1H, s).
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MS: 644.3 (M+H)+, 666.1 (M+H)+

Step 3

The title compound was prepared in a similar manner

5 according to Step 4 of Production Example 31. $^{1}H-NMR$ (DMSO-d₆), δ (ppm): 2.03(3H, s), 2.16(3H, s), 2.75-3.15(8H, m), 3.16-3.63(4H, m), 4.40(2H, s), 7.15(2H, d,

J=8.0Hz), 7.32(2H, d, J=8.0Hz), 7.49(4H, s), 10.07(1H, s), 11.29(1H, brs), 12.33(1H, s)

10 MS: 444.2 (M+H) + free

Production Example 69: Synthesis of N-(4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-5-{[4-(methylsulfonyl)-1-piperazinyl]methyl}-1,3-thiazol-2vl)acetamide dihydrochloride

15 Step 1

 $N-\{5-\{[4-(Methylsulfonyl)-1-piperazinyl]methyl\}-4-[(Z)-2-$ (4-nitrophenyl)vinyl]-1,3-thiazol-2-yl}acetamide was prepared from $N-\{4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2$ vl}acetamide in a similar manner according to Step 1 of

20 Production Example 67. ¹H-NMR (CDCl₃), δ (ppm): 2.08(3H, s), 2.54-2.66(4H, m), 2.80(3H, s), 3.19-3.34(4H, m), 3.58(2H, s), 6.61(1H, d, J=12.1Hz), 6.69(1H, d, J=12.1Hz), 7.45(2H, d, J=8.5Hz),

8.04(2H, d, J=8.5Hz), 10.09(1H, s). 25 MS: 467.2 (M+H)+, 488.1 (M+Na)+

Step 2

Di-tert-butvl $[(Z) - (\{4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (2 - (acetylamino) - 5 - \{[4 - [2 - (acetylamino) - 5 - [4 - [2 - (ace$ (methylsulfonyl)-1-piperazinyl]methyl}-1,3-thiazol-4yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared in 30 a similar manner according to Step 2 of Production Example 68. $^{1}H-NMR$ (CDCl₃), δ (ppm): 1.50(9H, s), 1.54(9H, s), 2.23(3H, s), 2.41-2.56(4H, m), 2.76(3H, s), 2.80-2.89(4H, m), 3.12-3.27(4H, m), 3.42(2H, s), 7.05(2H, d, J=8.5Hz), 7.45(2H, d, J=8.5Hz),

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8.57-9.61(1H, brs), 10.25(1H, s), 11.63(1H, s).

MS: 680.3(M+H), 702.2(M+Na)

Step 3

The title compound was prepared in a similar manner

5 according to Step 4 of Production Example 31.

1H-MMB (TMSO-d.) 8 (rpm), 2.16(3H, s), 2.27(4H, s), 3.00(3H, s)
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¹H-NMR (DMSO-d₆), & (ppm): 2.16(3H, s), 2.97(4H, s), 3.00(3H, s), 3.05-3.28(4H, m), 3.28-3.48(2H, m), 3.59-3.81(2H, m), 4.35-4.60(2H, brs), 7.16(2H, d, J=8.1Hz), 7.32(2H, d, J=8.1Hz), 7.39(4H, s), 9.84(1H, s), 10.64-10.89(1H, brs), 10.12.34(1H, s).

MS: 480.1(M+H) free

<u>Production Example 70</u>: Synthesis of N-[4-[2-(4-([amino(imino)methyl]amino)phenyl)ethyl]-5-(4-thiomorpholinylmethyl)-1,3-thiazol-2-yl]acetamide

15 dihydrochloride

Step 1

N-[4-[(Z)-2-(4-Nitrophenyl)vinyl]-5-(4thiomorpholinylmethyl)-1,3-thiazol-2-yl]acetamide was prepared
from N-(4-[(Z)-2-(4-nitrophenyl)vinyl]-1,3-thiazol-2
yl)acetamide in a similar manner according to Step 1 of
Production Example 67.

¹H-NNR (CDCl₃), δ (ppm): 2.08(3H, s), 2.57-2.86(8H, m), 3.53(2H, s), 6.62(1H, d, J=12.6Hz), 6.68(1H, d, J=12.6Hz), 7.43(2H, d, J=9.0Hz), 8.0332(2H, d, J=9.0Hz), 10.16(1H, s).

25 MS: 405.1 (M+H)⁺, 427.1 (M+Na)⁺

Step 2

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-(4-thiomorpholinylmethyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 2 of Production Example 68.

¹H-NMR (CDCl₃), δ (ppm): 1.50(9H, s), 1.53(9H, s), 2.22(3H, s), 2.63(8H, s), 2.80-2.90(4H, m), 3.39(2H, s), 7.06(2H, d, J=8.5Hz), 7.45(2H, d, J=8.5Hz), 8.82-9.39(1H, brs), 10.24(1H,

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s), 11.63(1H, s).

MS: 619.3 (M+H)+, 641.2 (M+Na)+

Step 3

The title compound was prepared in a similar manner

 5 according to Step 4 of Production Example 31.

¹H-NMR (DMSO-d₆), δ (ppm): 2.16(3H, s), 2.69-2.87(2H, m), 2.97(4H, s), 3.02-3.19(4H, m), 3.48-3.61(2H, m), 4.42(2H, s),

7.15(2H, d, J=8.4Hz), 7.31(2H, d, J=8.4Hz), 7.40(4H, s),

9.86(1H, s), 1051-10.69(1H, brs), 12.34(1H, s).

10 MS: 419.2 (M+H) free

<u>Production Example 71</u>: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-N-[2-(dimethylamino)-2-oxoethyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

tert-Butyl (4-{2-[2-(acetylamino)-5-({[2-(dimethylamino)2-oxoethyl]amino}carbonyl)-1,3-thiazol-4yl]ethyl}phenyl)carbamate was prepared from 2-(acetylamino)-4-

(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole-5-carboxylic acid in a similar manner according to Step 1 of

20 Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.46(9H, s), 2.15(3H, s), 2.72, 2.85(3H, s), 2.89, 2.98(3H, s), 3.16(4H, m), 4.01(2H, m), 7.07(2H, d, J=8.2 Hz), 7.32(2H, d, J=8.2 Hz), 7.87-7.95(1H, m), 9.21(1H, s), 12.36(1H, s).

25 MS: 490 (M+H)+

Step 2

2-(Acetylamino)-4-[2-(4-aminopheny1)ethy1]-N-[2-(dimethylamino)-2-oxoethyl]-1,3-thiazole-5-carboxamide hydrochloride was prepared in a similar manner according to ³⁰ Step 2 of Production Example 31.

white powder

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.85(3H, s), 2.86-2.98(5H, m), 3.22(2H, dd, J=8.9, 5.3 Hz), 4.01(2H, d,

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J=5.3 Hz), 7.27(2H, d, J=8.5 Hz), 7.33(2H, d, J=8.5 Hz), 7.94(1H, t, J=5.3 Hz), 10.15(2H, br), 12.38(1H, s).

MS: 390(M+H)⁺ free

Step 3

- Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[2-(dimethylamino)-2-oxoethyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31. white powder
- ¹⁰ ¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, s), 2.85(3H, s), 2.85-2.94(2H, m), 2.97(3H, s), 3.17-3.26(2H, m), 4.00-4.04(2H, m), 7.19(1H, d, J=8.0 Hz), 7.42(2H, d, J=8.0 Hz), 7.88(1H, t, J=5.4 Hz), 9.93(1H, s), 11.43(1H, s), 12.38 (1H, s).
- 15 MS: 632 (M+H) +

Step 4

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. white powder

- 20 ¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.84(3H, s),
 2.89-2.695(2H, m), 2.98(3H, s), 3.19-3.26(2H, m), 3.99(2H, m),
 7.13(2H, d, J=8.0 Hz), 7.28(2H, d, J=8.0 Hz), 7.43(4H, br),
 7.97(1H, br), 9.86(1H, s), 12.38(1H, s).
 - MS: 432(M+H) + free
- 25 Production Example 72: Synthesis of 2-(acetylamino)-4-[2-(4-([amino(imino)methyl]amino)phenyl)ethyl]-N-[3-(dimethylamino)-3-oxopropyl]-1,3-thiazole-5-carboxamide hydrochloride Step 1

tert-Butyl (4-{2-[2-(acetylamino)-5-([[3-(dimethylamino)-30 3-oxopropyl]amino}carbonyl)-1,3-thiazol-4yl]ethyl}phenyl)carbamate was prepared from 2-(acetylamino)-4(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole5-carboxylic acid in a similar manner according to Step 1 of

Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.46(9H, s), 2.14(3H, s), 2.55(2H, m), 2.73-2.94(8H, m), 3.14(2H, dd, J=9.1, 6.1 Hz), 3.37(2H, m), 7.05(2H, d, J=8.5 Hz), 7.32(2H, d, J=8.5 Hz), 7.89(1H, m), 9.21(1H, s), 12.33(1H, s).

MS: 504 (M+H)+

Step 2

 $\label{lem:condition} 2-({\tt Acetylamino})-4-[2-(4-{\tt aminophenyl}) = {\tt thyl}]-N-[3-({\tt dimethylamino})-3-oxopropyl]-1, 3-{\tt thiazole}-5-{\tt carboxamide}$

10 hydrochloride was prepared in a similar manner according to Step 2 of Production Example 31.

white powder

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.15(3H, s), 2.57(2H, m), 2.81(3H, s), 2.84-2.98(5H, m), 3.20(2H, dd, J=8.9, 5.4 Hz),

15 3.36(2H, dd, J=12.8, 7.1 Hz), 7.26(2H, d, J=8.6 Hz), 7.32(2H, d, J=8.6 Hz), 7.95(1H, t, J=5.4 Hz), 10.04(2H, br), 12.35(1H, br).

MS: 403(M+H) + free

Step 3

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[3-(dimethylamino)-3-oxopropyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31. white powder

30 Step 4

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. white powder

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¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.56(2H, m), 2.81(3H, s), 2.87-2.95(5H, m), 3.19(2H, m), 3.34(2H, m), 7.11-7.38(4H, m), 7.43(4H, s), 8.02(1H, m), 8.55(1H, br), 9.88(1H, br), 12.36(1H, s).

5 MS: 445(M+H)⁺ free

<u>Production Example 73</u>: Synthesis of 2-(acetylamino)-N-[2-(acetylamino)ethyl]-4-[2-(4-

{[amino(imino)methyl]amino)phenyl)ethyl]-1,3-thiazole-5-carboxamide hydrochloride

10 Step 1

tert-Butyl (4-{2-[2-(acetylamino)-5-({[2-(acetylamino)ethyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)carbamate was prepared from 2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole-

15 5-carboxylic acid in a similar manner according to Step 1 of Production Example 32.

¹H-NNMR (200MHz, DMSO-d₆), & (ppm): 1.46(9H, s), 1.79(3H, s), 2.14(3H, s), 2.84(2H, m), 3.16-3.22(6H, m), 7.06(2H, d, J=8.5 Hz), 7.33(2H, d, J=8.5 Hz), 7.99(2H, m), 9.21(1H, s),

20 12.33(1H, s).

MS: 490 (M+H)+

Step 2

2-(Acetylamino)-N-[2-(acetylamino)ethyl]-4-[2-(4-aminophenyl)ethyl]-1,3-thiazole-5-carboxamide hydrochloride

25 was prepared in a similar manner according to Step 2 of

Production Example 31.

white powder

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.79(3H, s), 2.15(3H, s), 2.90-2.98(2H, dd, U=10.1, 6.6 Hz), 3.14-3.26(6H, m), 7.27(2H,

30 d, J=8.9 Hz), 7.32(2H, d, J=8.9 Hz), 7.97-8.06(2H, m), 10.18(2H, br), 12.35(1H, s).

MS: 390 (M+H) + free

Step 3

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Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[2-(acetylamino)ethyl]amino}carbonyl)-1,3-thiazol-4yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared in a similar manner according to Step 3 of Production Example 31.

 $^{1}\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 1.79(3H, s), 2.15(3H, s), 2.89(2H, m), 3.18(6H, m), 7.18(2H, d, J=8.0 Hz), 7.42(2H, d, J=8.0 Hz), 7.95(2H, m), 9.93(1H, s), 11.43(1H, s), 12.35(1H, s).

10 MS: 632 (M+H) +

5 white powder

Step 4

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. white powder

¹⁵ $^{1}\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.79(9H, s), 2.16(9H, s), 2.91(2H, m), 3.10-3.25(6H, m), 7.14(2H, d, J=8.2 Hz), 7.27(2H, d, J=8.2 Hz), 7.42(4H, br), 7.97(1H, br), 8.08(1H, br), 9.83(1H, s), 12.36(1H, s).

MS: 432(M+H) + free

20 Production Example 74: Synthesis of 2-(acetylamino)-4-[2-(4-{ [amino(imino)methyl]amino}phenyl)ethyl]-N-{2-[(methylsulfonyl)amino]ethyl}-1,3-thiazole-5-carboxamide hydrochloride

Step 1

25

tert-Butyl [4-(2-{2-(acetylamino)-5-[({2-[(methylsulfonyl)amino]ethyl}amino)carbonyl]-1,3-thiazol-4yl}ethyl)phenyl]carbamate was prepared from 2-(acetylamino)-4-(2-{4-[(tert-butoxycarbonyl)amino]phenyl}ethyl)-1,3-thiazole-5-carboxylic acid in a similar manner according to Step 1 of 30 Production Example 32.

 $^{1}\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.46(9H, s), 2.15(3H, s), 2.79-2.89(5H, m), 3.05-3.32(6H, m), 7.04-7.14(3H, m), 7.33(2H, d, J=8.3 Hz), 8.01(1H, br), 9.20(1H, s), 12.35(1H, s).

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MS: 526 (M+H)+

Step 2

2-(Acetylamino)-4-[2-(4-aminophenyl)ethyl]-N-{2-[(methylsulfonyl)amino]ethyl}-1,3-thiazole-5-carboxamide

5 hydrochloride was prepared in a similar manner according to Step 2 of Production Example 31.

white powder

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.15(3H, s), 2.89(3H, s), 2.89-3.27(8H, m), 7.12(1H, t, J=5.7 Hz), 7.24(2H, d, J=8.5

10 Hz), 7.32(2H, d, J=8.5 Hz), 8.05(1H, t, J=5.4 Hz), 9.95(2H, br), 12.36(1H, s).

MS: 425 (M+H) + free

Step 3

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[({2-

15 [(methylsulfonyl)amino]ethyl}amino)carbonyl]-1,3-thiazol-4yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared in
a similar manner according to Step 3 of Production Example 31.
white powder

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, s), 2.80-2.97(5H, m), 3.00-3.14(2H, m), 3.15-3.30(4H, m), 7.11(1H, m), 7.17(2H, d, J=8.5 Hz), 7.42(2H, d, J=8.5 Hz), 8.01(1H, m), 9.93(1H, s), 11.43(1H, s), 12.37(1H, s). MS: 668(M+H)⁺

Step 4

25 The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

white powder

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.90-2.96(5H, m), 3.08(2H, m), 3.19-3.29(4H, q), 7.14(2H, d, J=8.3 Hz),

30 7.28(2H, d, J=8.3 Hz), 7.43(4H, br), 8.07(1H, m), 9.87(1H, s), 12.38(1H, s).

MS: 467 (M+H) + free

Production Example 75: Synthesis of 2-(acetylamino)-4-[2-(4-

{[amino(imino)methyl]amino)phenyl)ethyl]-N-[3-(dimethylamino)-3-oxopropyl]-N-methyl-1,3-thiazole-5-carboxamide hydrochloride Step 1

Di-tert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[[3-(dimethylamino)-3-oxopropyl](methyl)amino]carbonyl}-1,3-thiazol-4-yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

15 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. $^{1}\text{H-NNR}$ (200MHz, DMSO-d₆), δ (ppm): 2.15(3H, s), 2.50-2.60(6H, m), 2.79(3H, s), 2.87(3H, s), 2.94(3H, s), 3.39-3.64(2H, m), 20 7.09-7.26(4H, m), 7.46(4H, br), 9.96(1H, s), 12.35(1H, s). MS: 460(M+H) $^{+}$ free

Production Example 76: Synthesis of 2-(acetylamino)-4-[2-(4{[amino(imino)methyl]amino}phenyl)ethyl]-N-{3[benzyl(methyl)amino]-3-oxopropyl}-1,3-thiazole-5-carboxamide
25 hydrochloride

Step 1

Di-tert-butyl ((Z)-{[4-(2-(2-(acetylamino)-5-[({3-[benzyl(methyl)amino]-3-oxopropyl}amino)carbonyl]-1,3-thiazol-4-yl}ethyl)phenyl]amino)methylidene)biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.83(9H, s), 1.50(9H, s),

1.98-2.15(3H, m), 2.60-2.63(2H, m), 2.80-2.90(5H, m), 3.17-3.21(2H, m), 3.42-3.47(2H, m), 4.50-4.57(2H, m), 7.12-7.43(9H, m), 7.95(1H, m), 9.93(1H, s), 11.44(1H, s), 12.4(1H, s).

MS: 722(M+H)⁺

5 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31. \bar{z}

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16, 2.30(3H, s), 2.64(2H, m), 2.64(2H, m), 3.14-3.25(2H, m), 3.43-

10 3.47(2H, m), 4.51-4.57(2H, m), 7.08-7.42(9H, m), 8.02-8.04(1H, m), 9.83-9.87(1H, m), 12.36(1H, m).

MS: 522(M+H) + free

<u>Froduction Example 77</u>: Synthesis of 2-(acetylamino)-4-[2-(4-[[amino(imino)methyl]amino)phenyl)ethyl]-N-[4-(dimethylamino)-

4-oxobutyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-(dimethylamino)-4-oxobutyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.50(9H, s), 1.68(2H, tt, J=6.8 Hz), 2.14(3H, s), 2.30(2H, t, J=6.8 Hz),

25 2.80(3H, s), 2.82-2.95(2H, m), 2.92(3H, s), 3.10-3.28(4H, m),
7.18(2H, d, J=8.5 Hz), 7.39(2H, d, J=8.5 Hz), 9.92(1H, s),
11.43(1H, br), 12.3(1H, br).

MS: 682 (M+Na) +

Step 2

30

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

³H-NNR (200MHz, DMSO-d₆), & (ppm): 1.69(2H, m), 2.16(2H, s),

2.31(2H, t, J=7.2 Hz), 2.81(3H, s), 2.87-2.95(2H, m), 2.93(3H,

s), 3.16-3.24(4H, m), 3.57(3H, s), 7.11-7.44(4H, m), 8.06-8.23(1H, m), 9.83-9.92(1H, m), 12.35(1H, s).

MS: 460(M+H) + free

Production Example 78: Synthesis of (2R)-1-({2-(acetylamino)5 4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol5-yl}carbonyl)-N,N-dimethyl-2-pyrrolidinecarboxamide
hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({(2R)-2[(dimethylamino)carbonyl]-1-pyrrolidinyl}carbonyl)-1,3thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was
prepared from the compound obtained in Step 2 of Production
Example 34 in a similar manner according to Step 1 of
Production Example 32.

15 ¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.50(9H, s),
1.60-1.93(3H, m), 2.06-2.30(1H, m), 2.14(3H, s), 2.663.14(10H, m), 3.20-3.50(2H, m), 4.89(1H, m), 7.16(2H, d, J=8.0
Hz), 7.41(2H, d, J=8.0 Hz), 9.92(1H, s), 11.41(1H, s),
12.34(1H, s).

20 MS: 694 (M+Na)+

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^{1}\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.60-2.00(3H, m), 2.15,

25 2.48(3H, s x2), 2.65-3.50(12H, m), 3.60-3.75(2H, m), 7.097.17(2H, d x2), 7.23-7.31(2H, d x2), 7.47(3H, br), 9.94(1H, br), 12.35, 12.59(1H, s x2).

MS: 472 (M+H) + free

Production Example 79: Synthesis of (2S)-1-({2-(acetylamino)4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-1,3-thiazol5-yl}carbonyl)-N,N-dimethyl-2-pyrrolidinecarboxamide
hydrochloride

Step 1

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Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({(2S)-2-[(dimethylamino)carbonyl]-1-pyrrolidinyl}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production

5 Example 34 in a similar manner according to Step 1 of Production Example 32.

1H-NMR (200MHz, DMSO-d<sub>6</sub>), δ (ppm): 1.39(3H, s), 1.50(9H, s), 1.60-1.94(H, m), 2.14(3H, s), 2.10-2.36(1H, m), 2.67-3.11(10H, m), 3.30-3.52(2H, m), 4.88(1H, m), 7.16(2H, d, J=8.0 Hz), 7.41(2H, d, J=8.0 Hz), 9.92(1H, s), 11.41(1H, s), 12.34(1H, s).
```

MS: 694 (M+Na)+

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

H-NNR (200MHz, DMSO-d₆), & (ppm): 1.60-2.00(3H, m), 2.15, 2.48(3H, s x2), 2.65-3.50(12H, m), 3.60-3.75(2H, m), 7.09-7.17(2H, d x2), 7.23-7.31(2H, d x2), 7.47(3H, br), 9.94(1H, br), 12.35, 12.59(1H, s x2).

²⁰ MS: 472(M+H)⁺ free

<u>Production Example 80</u>: Synthesis of 2-(acetylamino)-4-[2-(4-([amino(imino)methyl]amino)phenyl)ethyl]-N-[2-(methylsulfonyl)ethyl]-1,3-thiazole-5-carboxamide hydrochloride

²⁵ Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[2-(methylsulfonyl)ethyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

 1 H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.57(9H, s), 2.15(3H, s), 2.87(2H, dd, J=8.8, 6.5 Hz), 3.02(3H, s), 3.19-

3.28(2H, dd, J=9.0, 5.5 Hz), 3.30-3.36(2H, m), 3.59(2H, dd, J=12.0, 6.0 Hz), 7.17(2H, d, J=8.4 Hz), 7.42(2H, d, J=8.4 Hz), 8.17(1H, s), 9.93(1H, s), 11.44(1H, s), 12.40(1H, s).

MS: $675(M+Na)^+$

5 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.88-2.96(2H, m), 3.03(3H, s), 3.20-3.30(4H, m), 3.33-3.60(2H, m), 7.12-

10 7.18(2H, m), 7.26-7.46(2H, d), 7.46(4H, br), 8.27(1H, t), 9.94(1H, s), 12.41(1H, s).

MS: 453 (M+H) + free

<u>Production Example 81</u>: Synthesis of 2-(acetylamino)-4-[2-(4-(amino(imino)methyl]amino)phenyl)ethyl]-N-(4-

15 pyridinylmethyl)-1,3-thiazole-5-carboxamide dihydrochloride Step 1

Di-tert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[(4-pyridinylmethyl)amino]carbonyl}-1,3-thiazol-4-yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

 $^1\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.40-1.50(18H, br), 2.15(3H, s), 2.89(2H, m), 3.22(2H, m), 4.39(2H, d, J=5.7 Hz), 7.09-

25 7.18(2H, m), 7.32-7.44(3H, m), 7.66(1H, m), 8.43-8.62(3H, m), 9.94(1H, s), 11.44(1H, s), 12.40(1H, s).

MS: 660 (M+Na) +

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.18(3H, s), 2.92(2H, m), 3.13-3.28(2H, m), 4.63(2H, m), 7.12(2H, d, J=8.4 Hz), 7.24(2H, d, J=8.4 Hz), 7.47(4H, br), 7.93(2H, d, J=6.3 Hz), 8.98(3H, d, J=8.4 Hz), 7.47(4H, br), 7.93(2H, d, J=6.3 Hz), 8.98(3H, d, J=6.3 Hz), 8.98(4H, d, J=6.3 Hz), 8.98(

m), 10.00(1H, s), 12.43(1H, s).

MS: 438 (M+H) + free

Production Example 82: Synthesis of 2-(acetylamino)-4-[2-(4-{amino(imino)methyl]amino}phenyl)ethyl]-N-(3-

⁵ pyridinylmethyl)-1,3-thiazole-5-carboxamide dihydrochloride Step 1

Di-tert-butyl [(Z)-({4-[2-(2-(acetylamino)-5-{[(3-pyridinylmethyl)amino]carbonyl}-1,3-thiazol-4-yl)ethyl]phenyl}amino)methylidene]biscarbamate was prepared

10 from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.50(9H, s), 2.16(3H, s), 2.89(2H, dd, J=8.6, 6.7 Hz), 3.22(2H, dd, J=8.6,

15 5.7 Hz), 4.38(2H, d, J=5.7 Hz), 7.13(2H, d, J=8.4 Hz), 7.25(2H, s x2, J=5.7 Hz), 7.41(2H, d, J=8.4 Hz), 8.50(2H, s x2, J=5.0 Hz), 8.62(1H, dd, J=5.0, 5.7 Hz), 9.93(1H, s), 11.43 (1H, s), 12.41(1H, s).

MS: 660 (M+Na) +

20 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^{1}\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 2.17(3H, s), 2.92(2H, m), 3.23(2H, m), 4.56(2H, m), 7.10-7.31(4H, m), 7.45(4H, br),

25 8.01(1H, dd, J=8.1, 5.9 Hz), 8.82(1H, d, J=8.0 Hz), 8.84(2H,
s), 8.96(1H, s), 12.45(1H, s).

MS: 438 (M+H) + free

<u>Production Example 83</u>: Synthesis of 2-(acetylamino)-4-[2-(4-(amino(imino)methyl]amino)phenyl)ethyl]-N-{2-[(2-

30 phenylacetyl)amino]ethyl}-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-[({2-[(2-

phenylacetyl)amino]ethyl}amino)carbonyl]-1,3-thiazol-4yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared
from the compound obtained in Step 2 of Production Example 34
in a similar manner according to Step 1 of Production Example
'5 32.

 $^1\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.51(9H, s), 2.15(3H, s), 2.88(2H, m), 3.25-3.31(6H, m), 3.38(2H, s), 7.15-7.44(7H, m), 7.32(2H, d, J=8.3 Hz), 7.98(1H, br), 8.11(1H, br), 9.93(1H, s), 11.43(1H, s), 12.35(1H, s).

10 MS: 730 (M+Na) *

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

H-NMR (200MHz, DMSO-d₆), & (ppm): 2.16(3H, s), 2.90(2H, br),

15 3.20(6H, m), 7.11-7.31(9H, m), 7.38(3H, s), 8.06-8.16(2H, m),
9.75(1H, s), 12.33(1H, s).

MS: 508(M+H) + free

<u>Production Example 84</u>: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-N-[5-(dimethylamino)-

5-oxopentyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[5-(dimethylamino)-5-oxopentyl]amino)carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared

25 from the compound obtained in Step 2 of Production Example 34

in a similar manner according to Step 1 of Production Example 32.

 3 H-NNR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.39-1.50(4H, m), 1.57(9H, s), 2.14(3H, s), 2.29(2H, br), 2.79(3H, s), 2.84- 30 2.94(2H, m), 2.94(3H, s), 3.15-3.23(4H, m), 7.16(2H, d, J=8.3 Hz), 7.42(2H, d, J=8.3 Hz), 7.97(1H, br), 9.93(1H, s),

11.44(1H, s), 12.35(1H, s).

MS: 696 (M+Na)+

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^{1}H-NMR$ (200MHz, DMSO-d₆), δ (ppm): 1.39-1.56(4H, m), 2.16(2H, 5 m), 2.29(3H, s), 2.83-2.98(5H, m), 3.06-3.28(4H, m), 7.13(2H, d, J=8.5 Hz), 7.25(2H, d, J=8.5 Hz), 7.40(3H, br), 8.06(1H, br), 9.79(1H, s).

MS: 474(M+H) + free

Production Example 85: Synthesis of 2-(acetylamino)-4-[2-(4[amino(imino)methyl]amino)phenyl)ethyl]-N-[3-(benzylamino)-3oxopropyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[3-(benzylamino)-3-oxopropyl]amino}carbonyl)-1,3-thiazol-4
15 yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.39(9H, s), 1.50(9H, s),

20 2.15(3H, s), 2.45(2H, t, J=7.2 Hz), 2.73(2H, m), 3.20(2H, m),

3.39(2H, m), 4.26(2H, d, J=5.8 Hz), 7.15-7.28(7H, m), 7.41(2H, d, J=8.4 Hz), 8.02(1H, t, J=5.5 Hz), 8.40(1H, t, J=5.5 Hz),

9.93(1H, s), 11.4(1H, br), 12.3(1H, br).

MS: 730(MHNa)[†]

25 Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 2.16(3H, s), 2.41(2H, t, J=7.0 Hz), 2.90(2H, m), 3.20(2H, m), 3.39(2H, m), 3.63(2H, m), 3.427(2H, d, J=5.8 Hz), 7.11-7.37(9H, m), 7.37(4H, s), 8.09(1H, t, J=5.5 Hz), 8.43(1H, t, J=6.0 Hz), 9.74(1H, s), 12.35(1H, s).

MS: 508(M+H)+ free

Production Example 86: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-N-[6-(dimethylamino)-6-oxohexyl]-1,3-thiazole-5-carboxamide hydrochloride

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[6-(dimethylamino)-6-oxohexyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl)phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example in a similar manner according to Step 1 of Production Example 32.

 $^{1}\text{H-NMR} \ (200\text{MHz}, \ DMSO-d_6), \ \delta \ (ppm): 1.13-1.50(24\text{H}, \ m), \ 2.14(3\text{H}, \ s), \ 2.24(2\text{H}, \ t, \ J=8.0 \ Hz), \ 2.78(3\text{H}, \ s), \ 2.88(2\text{H}, \ m), \ 2.92(3\text{H}, \ s), \ 3.07-3.25(4\text{H}, \ m), \ 7.16(2\text{H}, \ d, \ J=8.5 \ Hz), \ 7.42(2\text{H}, \ d, \ J=8.5 \ Hz), \ 7.95(1\text{H}, \ t, \ J=5.52 \ Hz), \ 9.94(1\text{H}, \ s), \ 11.4(1\text{H}, \ s), \$

¹⁵ 12.3(1H, s).

MS: 710(M+Na)+

Step 2

30

Step 1

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

25 MS: 488 (M+H) + free

Production Example 87: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-N-[3-(4morpholinyl)propyl]-1,3-thiazole-5-carboxamide dihydrochloride Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[3-(4-morpholinyl)propyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34

in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.58(9H, br), 1.62(2H, m), 2.14(3H, s), 2.31(6H, m), 2.88(2H, m), 2.19(4H, m), 3.58(4H, m), 7.14(2H, d, J=8.4 Hz), 7.41(2H, d, J=8.4 Hz), 7.95(1H, t, J=5.2 Hz), 9.94(1H, s), 11.45(1H, s), 12.30(1H, s).

MS: 696 (M+Na) +

Step 2

The title compound was prepared in a similar manner ¹⁰ according to Step 4 of Production Example 31.

¹⁵ 11.01(1H, s), 12.38(1H, s).

MS: 474(M+H) + free

<u>Production Example 88:</u> Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-N-[3-(2-oxo-1pyrrolidinyl)propyl]-1,3-thiazole-5-carboxamide hydrochloride 20 Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[3-(2-oxo-1-pyrrolidinyl)propyl]amino)carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.41(9H, br), 1.49(9H, br), 1.64(2H, t, J=6.9 Hz), 1.90(2H, m), 2.14(3H, s), 2.17(2H, m), 2.91(2H, m), 3.16(6H, m), 3.32(2H, m), 7.16(2H, d, J=8.4 Hz), 7.93(1H, t, J=5.6 Hz), 9.93(1H, br), 11.73(1H, br).

MS: 694 (M+Na)+

Step 2

The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

m), 3.33(2H, t, J=7.5 Hz), 7.16(2H, d, J=8.5 Hz), 7.26(2H, d)

J=8.5 Hz), 8.03(1H, br), 9.92(1H, s), 12.35(1H, s).

MS: 472(M+H) + free

<u>Production Example 89:</u> Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-N-hexyl-1,3-thiazole-

Step 1

Di-tert-butyl ((Z)-{[4-(2-{2-(acetylamino)-5-

[(hexylamino)carbonyl]-1,3-thiazol-4-

yl}ethyl)phenyl]amino}methylidene)biscarbamate was prepared

15 from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

¹H-NMR (200MHz, DMSO-d₆), δ (ppm): 0.85(3H, t, J=6.4 Hz), 1.25(9H, s), 1.35-1.60(17H, br), 2.14(3H, s), 2.88(2H, m),

20 3.15(4H, m), 7.14(2H, d, J=8.5 Hz), 7.41(2H, d, J=8.5 Hz), 7.92(1H, t, J=5.7 Hz), 10.00(1H, br), 11.60(1H, br).

MS: 653 (M+Na) +

Step 2

The title compound was prepared in a similar manner 25 according to Step 4 of Production Example 31.

30 MS: 431 (M+H) + free

<u>Production Example 90</u>: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino}phenyl)ethyl]-N-[4-oxo-4-(1piperidinyl)butyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-oxo-4-(1-piperidinyl)butyl]amino}carbonyl)-1,3-thiazol-4-

yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared

f from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.

 ^1H-NMR (200MHz, DMSO-d₆), δ (ppm): 1.29-1.59(20H, m), 1.69(2H, m), 2.14(3H, s), 2.30(2H, t, J=7.5 Hz), 2.89(4H, m), 3.32-

10 3.45(4H, m), 7.16(2H, d, J=8.0 Hz), 7.41(2H, d, J=8.0 Hz),
7.99(1H, t, J=5.2 Hz), 9.94(1H, s), 11.43(1H, br).
MS: 722(M+Na)⁺

Step 2

The title compound was prepared in a similar manner

15 according to Step 4 of Production Example 31. $^1\text{H-NMR}$ (200MHz, DMSO-d₆), δ (ppm): 1.30-1.79(8H, m), 2.16(3H, s), 2.31(2H, t, J=7.5 Hz), 2.92(2H, m), 3.18(4H, m), 3.38(4H, m), 7.13(2H, d, J=8.0 Hz), 7.25(2H, d, J=8.0 Hz), 7.43(4H, br), 8.09(1H, t, J=6.0 Hz), 9.87(1H, s), 12.34(1H, s).

20 MS: 500 (M+H) free

Production Example 91: Synthesis of 2-(acetylamino)-4-[2-(4-{[amino(imino)methyl]amino)phenyl)ethyl]-N-[4-(4-morpholinyl)-4-oxobutyl]-1,3-thiazole-5-carboxamide hydrochloride Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-(4-morpholinyl)-4-oxobutyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene|biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 30 32.

¹H-NMR (200MHz, DMSO-d₆), & (ppm): 1.40(9H, s), 1.50(9H, s), 1.71(2H, m), 2.14(3H, s), 2.32(2H, t, J=7.3 Hz), 2.89(2H, dd, J=10.1, 6.9 Hz), 3.19(4H, m), 3.42(4H, m), 3.51(4H, m),

7.16(2H, d, J=8.3 Hz), 7.42(2H, d, J=8.3 Hz), 7.99(2H, t, J=5.3 Hz), 9.94(1H, s), 11.44(1H, s), 12.33(1H, s).

MS: 724(M+Na)[†]

Step 2

5 The title compound was prepared in a similar manner according to Step 4 of Production Example 31.

 $^{1}H-NMR \ (200MHz,\ DMSO-d_{6}),\ \delta \ (ppm): 1.70(2H,\ m),\ 2.16(3H,\ s), \\ 2.33(2H,\ t,\ J=7.0\ Hz),\ 2.91(2H,\ m),\ 3.19(4H,\ m),\ 3.42(4H,\ m), \\ 3.53(4H,\ m),\ 7.13(2H,\ d,\ J=8.5\ Hz),\ 7.25(2H,\ d,\ J=8.5\ Hz),$

10 7.44(4H, br), 8.07(1H, t, J=5.0 Hz), 9.89(1H, s), 12.34(1H, s).

MS: 502 (M+H) + free

Production Example 92: Synthesis of 2-(acetylamino)-4-[2-(4-(amino(imino)methyl]amino)phenyl)ethyl]-N-[4-

15 (methylsulfonyl)phenyl]-1,3-thiazole-5-carboxamide hydrochloride

Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-(methylthio)phenyl]amino}carbonyl)-1,3-thiazol-4-

- 20 yl]ethyl)phenyl)amino]methylidene)biscarbamate was prepared from the compound obtained in Step 2 of Production Example 34 in a similar manner according to Step 1 of Production Example 32.
- ¹H-NMR (200MHz, DMSO-d₆), & (ppm): 1.39(9H, s), 1.51(9H, s), 2.5 2.18(3H, s), 2.45(3H, s), 2.82-3.00(2H, m), 3.17-3.30(2H, m), 7.13(2H, d, J=8.5 Hz), 7.23(2H, d, J=8.5 Hz), 7.41(2H, d, J=8.5 Hz), 7.61(2H, d, J=8.5 Hz), 9.92(2H, s), 11.43(1H, s), 12.45(1H, s).

30 Step 2

MS: 691 (M+Na) +

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[4-(methylsulfonyl)phenyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared in

MS: 723 (M+Na)+

Step 3

The title compound was prepared in a similar manner 10 according to Step 4 of Production Example 31.

 $^{1}\text{H-NNR}$ (200MHz, DMSO-d₆), δ (ppm): 2.20(3H, s), 2.84-3.07(2H, m), 3.17-3.32(2H, m), 3.18(3H, s), 7.12(2H, d, J=8.5 Hz), 7.37(4H, br), 7.86(2H, d, J=9.0 Hz), 7.92(2H, d, J=9.0 Hz), 9.76(1H, s), 10.42(1H, s).

15 MS: 501(M+H) + free

Production Example 93: Synthesis of 2-(acetylamino)-4-[2-(4-(amino(imino)methyl]amino)phenyl)ethyl]-N-[(1S)-2-(dimethylamino)-1-methyl-2-oxoethyl]-1,3-thiazole-5-carboxamide hydrochloride

20 Step 1

Di-tert-butyl {(Z)-[(4-{2-[2-(acetylamino)-5-({[(1S)-2-(dimethylamino)-1-methyl-2-oxoethyl]amino}carbonyl)-1,3-thiazol-4-yl]ethyl}phenyl)amino]methylidene}biscarbamate was prepared from the compound obtained in Step 2 of Production

25 Example 34 in a similar manner according to Step 1 of

³⁰ d, J=7.5 Hz), 7.14(2H, d, J=8.5 Hz), 7.40(2H, d, J=8.5 Hz), 9.57(1H, br), 10.20(1H, s), 11.62(1H, s).

MS: 646 (M+H) +

Step 2